

MEASURING INSTRUMENTS

MINI CATALOGUE NO. 23



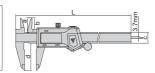


WIRELESS DIGITAL CALIPERS (NON-WATERPROOF)













■ Built-in wireless data transfer module, Zigbee signal

- Transfer distance is 6 meter
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, data transmission
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Made of stainless steel
- Optional accessory: receiver (code 7315-2, 7315-3)

Code	Range	Accuracy	L	а	b	С	d
1113-150*	0-150mm/0-6"	±0.03mm	236mm	21mm	16mm	16mm	40mm
1113-200*	0-200mm/0-8"	±0.03mm	286mm	24mm	19mm	16mm	50mm
1113-300*	0-300mm/0-12"	±0.03mm	400mm	25mm	20.5mm	16mm	60mm

^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany

DIGITAL CALIPERS (STANDARD TYPE, NON-WATERPROOF)

TRACEABLE TO DKD

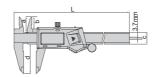


1108-150

■ Resolution: 0.01mm/0.0005"

■ Buttons: on/off, zero, mm/inch

- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Meet DIN862 ■ Made of stainless steel
- Optional accessory: data output cable



							(mm)	
Code	Range	Accuracy	L	а	b		d	
1108-150 [*]	0-150mm/0-6"	±0.02mm	236	21	16	16	40	
1108-200 [*]	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
1108-300*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60	

^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany

WATERPROOF DIGITAL CALIPERS





- IP67 dust/waterproof
- Resolution: 0.01mm/0.0005"
- Button function: zero, on/off, mm/inch, ABS/REL, hold
- Battery CR2032 Meet DIN862
- Made of stainless steel



1118-150B

ATTENTION: IT IS NECESSARY TO SET ZERO AFTER POWER ON EACH TIME

DATA OUTPUT



							(mm)
Code	Range	Accuracy	L	а	b		d
1118-150B*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1118-200B*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1118-300B*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

 $^{^{}ullet}$ Supplied with manufacturer inspection certificate traceable to DKD Germany

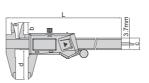
METRIC DIGITAL CALIPERS (NON-WATERPROOF)







1109-150



LOCK READING WITH "HOLD" BUTTON

OUTPUT

■ Resolution: 0.01mm

■ Buttons: on/off, zero, hold

Automatic power off, move the digital unit to turn on power

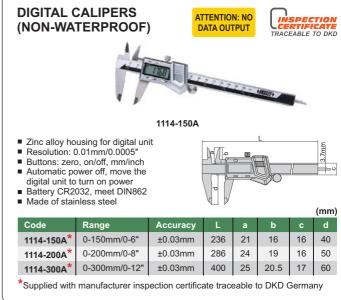
- Battery CR2032
- Data output, meet DIN862
- Made of stainless steel ■ Optional accessory: data output cable



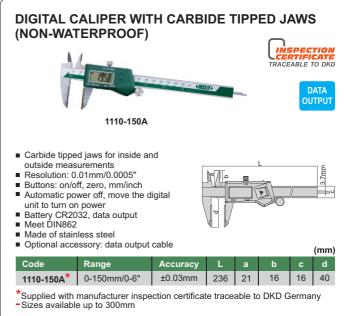
Supplied with manufacturer inspection certificate traceable to DKD Germany

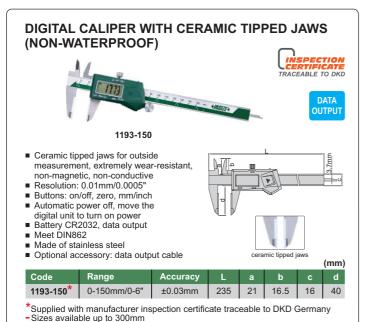
















MINI DIGITAL CALIPERS (NON-WATERPROOF)





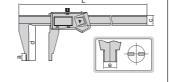
- Resolution: 0.01mm/0.0005"
- Buttons: zero, mm/inch, on/off
- Automatic power off, move the digital unit to turn on power
- Battery LR44
- Meet DIN862
- Made of stainless steel

Code	Range	Accuracy	L
1111-75A	0-75mm/0-3"	±0.02mm	144mm
1111-100A	0-100mm/0-4"	±0.02mm	170mm

DIGITAL CALIPERS (NON-WATERPROOF) DATA OUTPUT



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable



Unit: mm

					_		(mm)
Code	Range	Accuracy	а		d	е	L
1170-306	0-300mm/0-12"	±0.04mm	12	17	60	10	420
1170-300	0-300mm/0-12"	±0.06mm	12	17	90	10	420
	•						

PLASTIC DIGITAL CALIPER (NON-WATERPROOF)

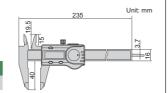




- Made of hard plastic, non-magnetic
- and non electric conductive

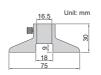
 Prevent workpieces from
- scratching by calipers
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Battery CR2032, automatic power off

Code	Range	Accuracy
1139-150	0-150mm/0-6"	±0.1mm



DEPTH BASE ATTACHMENT





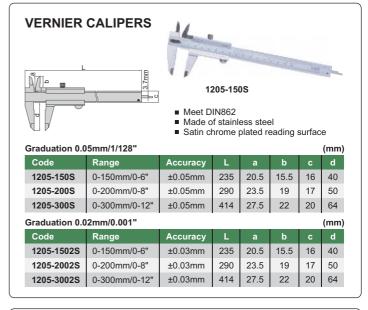
- To increase the stability of depth measurement
- Suitable for digital calipers and dial calipers
- Made of stainless steel

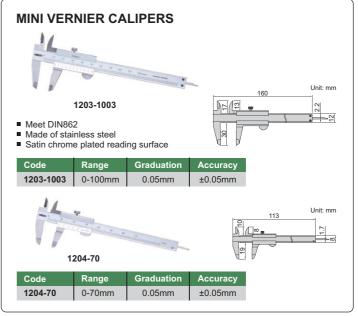
Code	• •
6140	Suitable for calipers with beam width (w) 16mm



DIAL CALIPERS TRACEABLE TO DKD 1312-150A ■ Shockproof dial indicator Made of stainless steel Dial indicator graduation 0.02mm (mm) Range Accuracy 1312-150A 0-150mm ±0.03mm 235 21 16.5 16 40 Ø39 6.5 1312-200A 0-200mm ±0.03mm 288 24 19 16 48 Ø39 6.5 1312-300A* 0-300mm ±0.03mm 410 28 22 20 62 Ø44.5 7.5 Dial indicator graduation 0.01mm (mm) Range Accuracy D а 0-150mm 235 21 16.5 16 40 Ø39 6.5 1311-150A ±0.03mm 0-200mm ±0.03mm 288 24 19 16 48 Ø39 6.5 1311-200A 0-300mm ±0.03mm | 410 | 28 | 22 20 62 Ø44.5 7.5 1311-300A*

*Supplied with manufacturer inspection certificate traceable to DKD Germany

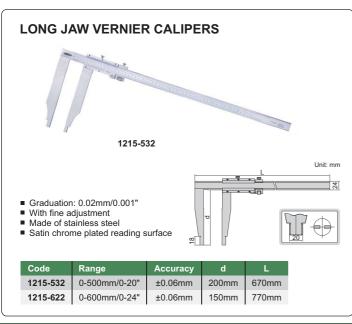


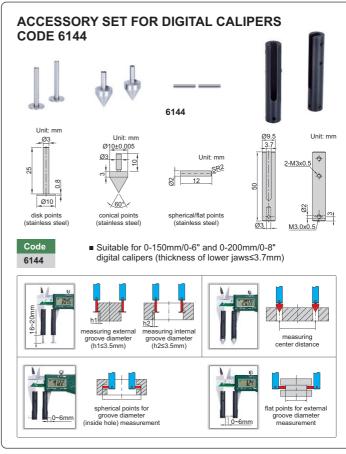


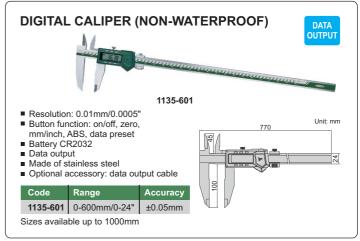


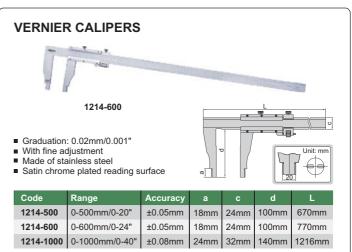














DIGITAL CALIPER WITH INTERCHANGEABLE POINTS (NON-WATERPROOF) CODE 1526-200

1526-200







- Supplied with 3 pairs of points and zero setting block for external measurement
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: points, depth stop (code 6143), data output cable



Unit: mm



install points

fix screw

zero setting block for



measuring

short spherical points (included)



12

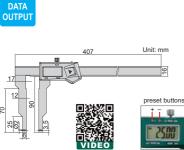
long spherical/flat points (included) Unit: mm ---- SR2

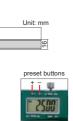




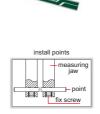
Point	Range	Accuracy	Application
short spherical points	12-212mm/0.5-8.5"(internal)	±0.03mm	for grooves inside small hole
long spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	spherical points for grooves inside hole flat points for external grooves
spherical blade points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	for narrow grooves inside hole

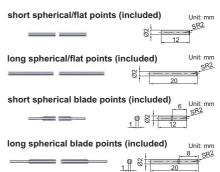
DIGITAL CALIPER WITH INTERCHANGEABLE POINTS (NON-WATERPROOF) **CODE 1124-300A**











Supplied with 4 pairs of points and zero
setting block for external measurement
Resolution: 0.01mm/0.0005"

- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: points, depth stop (code 6143), data output cable

Point	Range	Accuracy
short spherical/ flat points	24-324mm/1-12.7"(internal) 0-288mm/0-11.3"(external)	±0.04mm
long spherical/ flat points	40-340mm/1.5-13.3"(internal) 0-272mm/0-10.7"(external)	±0.04mm
short spherical blade points	24-324mm/1-12.7"(internal) 0-288mm/0-11.3"(external)	±0.04mm
long spherical blade points	40-340mm/1.5-13.3"(internal) 0-272mm/0-10.7"(external)	±0.04mm

асу	Application
nm	spherical points for grooves inside hole (small hole) flat points for external grooves
nm	spherical points for grooves inside hole (large hole) flat points for external grooves
nm	for narrow grooves inside hole (small hole)
nm	for narrow grooves inside hole (large hole)

DATA

VARIOUS POINTS

ARE AVAILABLE

Unit: mm



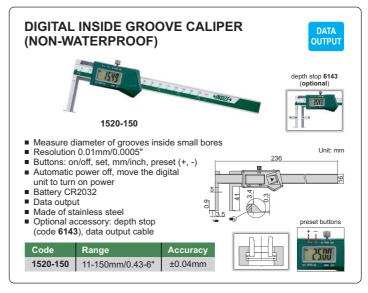
4 pairs of points (included) -

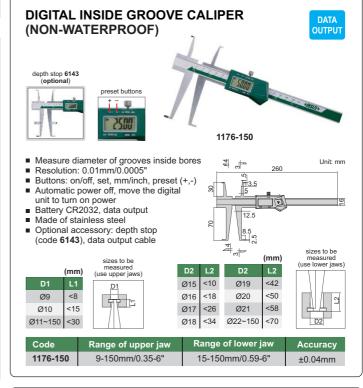
1530-300 0-300mm/0-12" ±0.04mm *For different points, the measuring range changes accordingly

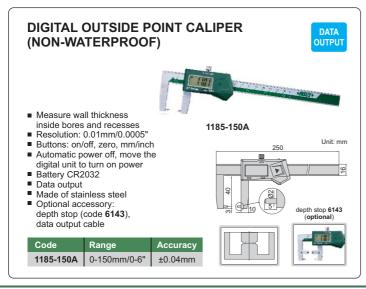


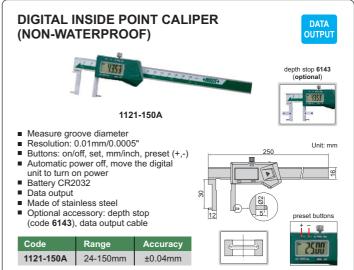










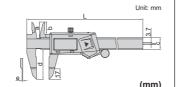




DIGITAL BLADE CALIPER (NON-WATERPROOF)



- The blade jaws fit into small grooves Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable



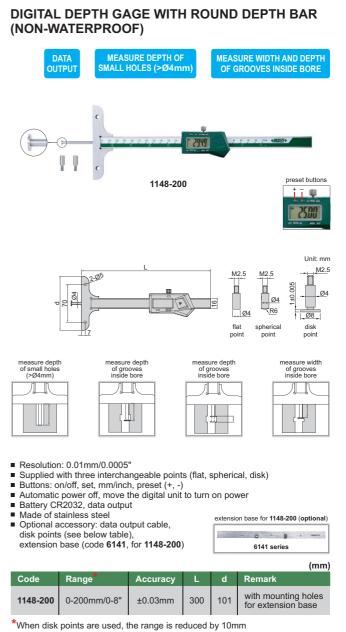
1188-150A 0-150mm/0-6" ±0.03mm 235 21 16.5 16 40 0.75			Accuracy						
	1188-150A	0-150mm/0-6"	±0.03mm	235	21	16.5	16	40	0.75

Sizes available up to 300mm



DIGITAL DEPTH GAGES (STANDARD TYPE, NON-WATERPROOF) DATA OUTPU1 1141-150A Resolution: 0.01mm/0.0005" ■ Buttons: on/off, zero, mm/inch Automatic power off, move the digital unit to turn on power ■ Meet DIN862 ■ Battery CR2032 Data output ■ Made of stainless steel ■ Optional accessory: data output cable (mm) 1141-150A 0-150mm/0-6" ±0.03mm 230 14.5 100 6 1141-200A 0-200mm/0-8 ±0.03mm 280 6 14.5 100 1141-300A ±0.03mm 150 0-300mm/0-12" 380 6 14.5







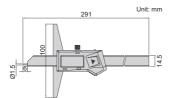
DIGITAL POINT DEPTH GAGE (NON-WATERPROOF)



1143-200A

- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Meet DIN862
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable

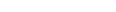
Code	Range	Resolution	Accuracy
1143-200A	0-200mm/0-8"	0.01mm/0.0005"	±0.03mm



|--|

DIGITAL HOOK DEPTH GAGE (NON-WATERPROOF)





1142-150A

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch Automatic power off, move the
- digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable

Code	Range	Accuracy	L	d
	0-150mm/0-6"			
1142-200A	0-200mm/0-8"	±0.03mm	280mm	100mm

VERNIER DEPTH GAGES (STANDARD TYPE)



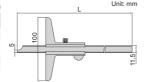
±0.08mm 382

Gradution 0.	(mm)		
Code	Range	Accuracy	L
1240-1501	0-150mm	±0.03mm	245
1240-2001	0-200mm	±0.03mm	282
1240-3001	0-300mm	±0.04mm	382

Gradution 0.05mm						
Code	Range	Accuracy	L			
1240-150	0-150mm	±0.05mm	245			
1240 200	0.200	+0.0Emm	202			

0-300mm

1240-300



- Made of stainless steel
- Satin chrome plated reading surface

DIGITAL DOUBLE HOOK DEPTH GAGES (NON-WATERPROOF)

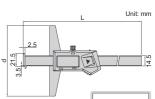




1144-150A

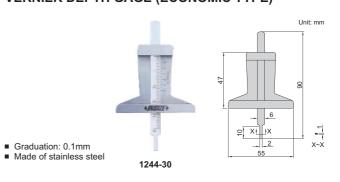
- Resolution: 0.01mm/0.0005
- Buttons: on/off, zero, mm/inch Automatic power off, move the digital unit to turn on power
- Meet DIN862
- Battery CR2032
- Data output Made of stainless steel
- Optional accessory: data output cable



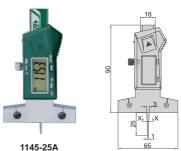




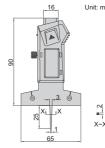
VERNIER DEPTH GAGE (ECONOMIC TYPE)



MINI DIGITAL DEPTH GAGE (NON-WATERPROOF) Unit: mm **OUTPUT**



±0.10mm





- Measure depth of small groove and hole, also measure depth of tire tread
- Buttons: on/off, zero, mm/inch
- Supplied with zero set surface
- Automatic power off, move the digital unit to turn on power
 Battery CR2032
- Data output

1244-30

0-30mm

- Made of stainless steel
- Optional accessory: data output cable

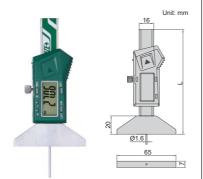
Code	Range	Accuracy	Resolution
1145-25A	0-25mm/0-1"	±0.03mm	0.01mm/0.0005"





MINI DIGITAL DEPTH GAGE WITH ROUND BAR (NON-WATERPROOF)

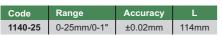




1140-25

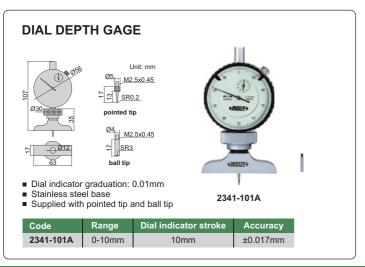
- Measure depth of small groove and hole
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+,-)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable

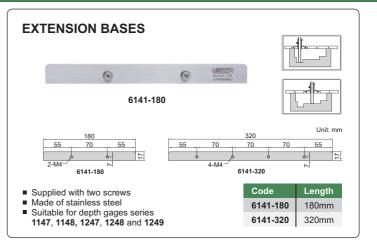
2342-202 0-300mm 101.5x17mm

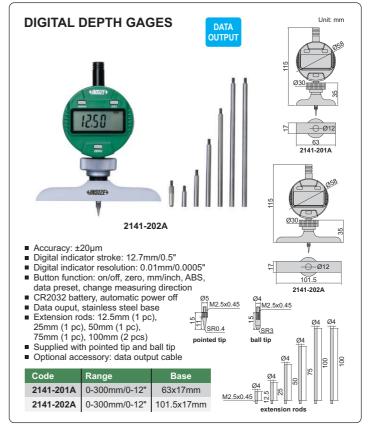


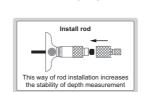


DIAL DEPTH GAGE Unit: mm 2342-202 Accuracy: ±0.03mm Dial indicator stroke: 30mm Dial indicator graduation: 0.01mm Stainless steel base Extension rods: 25mm (1 pc), 50mm (1 pc), 75mm (1 pc), 100mm (2 pcs) Supplied with pointed tip and ball tip Code Range Base







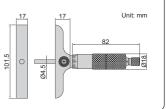


DEPTH MICROMETERS

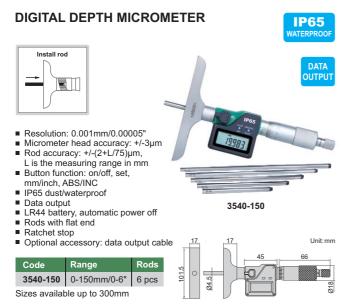
- Meet DIN863-2
- Graduation: 0.01mm
- Micrometer head accuracy: +/-3µm
- Rod accuracy: +/-(2+L/75)µm, L is the measuring range in mm
- Rods with flat end
- Ratchet stop

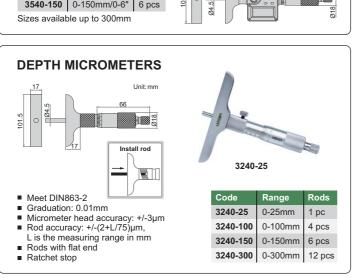
Code	Range	Rods
3241-25	0-25mm	1 pc
3241-100	0-100mm	4 pcs
3241-150	0-150mm	6 pcs
3241-300	0-300mm	12 pcs





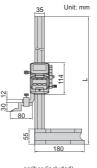






DIGITAL HEIGHT GAGES WITH DRIVING WHEEL (NON-WATERPROOF)







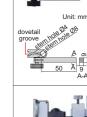




1156-300

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, preset +, preset -, hold
- Automatic power off, move the digital unit to turn on power
- Carbide tipped scriber
- Made of stainless steel ■ Battery CR2032
- Data output
- Supplied with dust cover
- With dial test indicator holder
- Optional accessory: data output cable, clamp for protractors (code 2372-CLAMP)







dial test indicator holder (included)

Code	Range	Accuracy	L
1156-300 [*]	0-300mm/0-12"	±0.03mm	515mm
1156-600 [*]	0-600mm/0-24"	±0.05mm	815mm

^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany



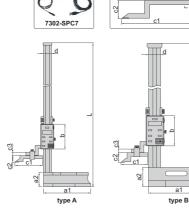
ATTENTION: CAN NOT USE CLAMP FOR PROTRACTORS (CODE 2372-CLAMP)

ATTENTION: LOW ACCURACY

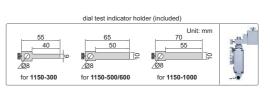




1150-1000



data output cable



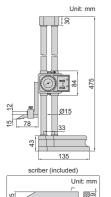
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, ABS/INC, data hold, TOL, set
- ABS/INC is for absolute and incremental measurement
- TOL is for tolerance measurement
- Carbide tipped scriber
- Made of stainless steel (except the base) LR44 battery, data output
- Supplied with dial test indicator holder
- Supplied with dust cover
- Optional accessory: data output cable (code 7302-SPC7, keyboard format)

Code	Range	Туре	Accuracy	L	a1	a2	b	c1	c2	с3	d	е	f
1150-300	0-300mm/0-12"	Α	±0.05mm	470	135	45	80	76	25	10	23	6	8
1150-500	0-500mm/0-20"	Α	±0.06mm	720	180	55	95	103	25	12	30	10	12
1150-600	0-600mm/0-24"	Α	±0.06mm	820	180	55	95	103	25	12	30	10	12
1150-1000	0-1000mm/0-40"	В	±0.08mm	1275	250	80	125	110	39	15	50	10	15
Sizes availab	e un to 2000mm												

(mm)



DIAL HEIGHT GAGE



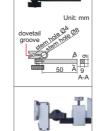




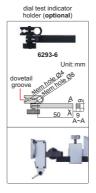
- Dial indicator graduation: 0.01mm
- One counter reads in the plus direction and another in the minus direction, so incremental measurement can be made in either direction
- Carbide tipped scriber
- Made of stainless steel (except the base)
- With driving wheel
- With dial test indicator holder
- Supplied with dust cover
- Optional accessory: clamp for protractors (code 2372-CLAMP)

Code	Range	Accuracy
1351-300	0-300mm	±0.04mm

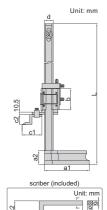




VERNIER HEIGHT GAGES







- Graduation: 0.02mm/0.001"
- Adjustable main scale to set zero
- Carbide tipped scriber
- Made of stainless steel (except the base)
- Satin chrome plated scale
- Supplied with magnifier
- With fine adjustment

Code

1250-300

1250-600

- Supplied with dust cover
- Optional accessory: dial test indicator holder (code 6293-6) clamp for protractors (code 2372-CLAMP)

0-300mm/0-12"

0-600mm/0-24"

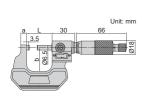
Unit: mm

clamp for protractors (optional)

6), 2372-CLAMF	?)	L	2312	-CLAW			(mm)
Accuracy	L	a1	a2	b	c1	с2	d
±0.04mm	545	135	43	75	80	30	28
±0.05mm	870	180	54	85	80	41	35

INSPECTION CERTIFICATE TRACEABLE TO DKD

OUTSIDE MICROMETER WITH COUNTER





- Counter resolution: 0.01mm
- Thimble graduation: 0.01mm

Range

- Carbide measuring faces
- Meet DIN 863-1
- Ratchet stop
- Supplied with setting standards (except 0-25mm)

Code	Range	Accuracy	L	а	b
3400-25 *	0-25mm	4µm	32mm	6mm	26mm

^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany

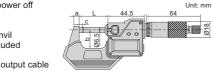
DIGITAL OUTSIDE MICROMETERS (WITH DATA OUTPUT)







- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")
- Optional accessory: data output cable



Code	Range	Accuracy	L	а	b	С
3101-25A*	0-25mm/0-1"	±2µm	34.5mm	6mm	25mm	3mm
3101-50A*	25-50mm/1-2"	±2µm	59.5mm	8mm	32mm	3mm

- *Supplied with manufacturer inspection certificate traceable to DKD Germany
- Sizes available up to 300mm

DIGITAL OUTSIDE MICROMETERS (WITHOUT DATA OUTPUT)





ATTENTION: NO

DATA OUTPUT



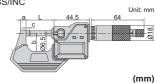
■ Resolution 0.001mm/0.00005"

- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- No data output

INSPECTION CERTIFICATE TRACEABLE TO DKD

- LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop
- Supplied with spherical anvil Setting standards are included

(except 0-25mm/0-1")



3108-25A

Code	Range	Accuracy	L	а	b	С
3108-25A*	0-25mm/0-1"	±2µm	34.5	6	25	3
3108-50A*	25-50mm/1-2"	±2µm	59.5	8	32	3
3108-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5	3
3108-100A*	75-100mm/3-4"	±3µm	109.5	8	57	3

^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany









ATTENTION: NO DATA OUTPUT

48



- Resolution 0.001mm/0.00005"
 Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Friction thimble
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")

(r	nm)	
	b	friction thimble for one hand operatio
2	7.5	
;	37	
1	50	
1	61	

					(mm)
Code	Range	Accuracy	L	а	b
3109-25A*	0-25mm/0-1"	±2µm	32	6	27.5
3109-50A*	25-50mm/1-2"	±2µm	57	8	37
3109-75A*	50-75mm/2-3"	±3µm	82	8	50
3109-100A*	75-100mm/3-4"	±3µm	107	10	61



DIGITAL OUTSIDE MICROMETERS (BASIC TYPE, WITH DATA OUTPUT)







spherical anvil (included)



measure tube wall thickness

Unit: mm

48



- Resolution 0.001mm/0.00005"
- IP54 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- Data output LR44 battery, automatic power off Carbide measuring faces
- Friction thimble
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")
- Optional accessory: data output cable

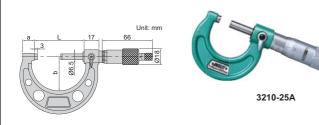


					()
Code	Range	Accuracy	L	а	b
3102-25*	0-25mm/0-1"	±2µm	32	6	27.5
3102-50 [*]	25-50mm/1-2"	±2µm	57	8	37
3102-75*	50-75mm/2-3"	±3µm	82	8	50
3102-100*	75-100mm/3-4"	±3µm	107	10	61
at.					



*Supplied with manufacturer inspection certificate traceable to DKD Germany

1µm GRADUATION OUTSIDE MICROMETERS



- Graduation: 0.001mm ■ Carbide measuring faces
- Meet DIN863-1
- Ratchet stop
- Supplied with setting standards (except 0-25mm)

Code	Range	Accuracy	L	a	b
3210-25A*	0-25mm	4µm	32mm	9mm	28mm
3210-50A*	25-50mm	4µm	57mm	14mm	38mm
3210-75A*	50-75mm	5µm	82mm	15mm	49mm
3210-100A*	75-100mm	5µm	107mm	15mm	60mm

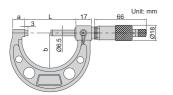
^{*}Supplied with manufacturer inspection certificate traceable to DKD Germany

OUTSIDE MICROMETERS











3203-1	004A

Set						
Code	Range	Micrometers included	Packaging			
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A	blow mould case			
3203-1506A 0-150mm		3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A	blow mould case			
*Supplied with manufacturer inspection certificate traceable to DKD Germany						

INSPECTION CERTIFICATE TRACEABLE TO DKD

TRACEABLE TO DKD

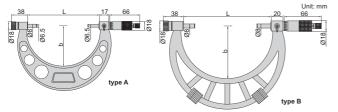
- Graduation: 0.01mm
- Carbide measuring faces
- Ratchet stop
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm)

dividual					(mm
Code	Range	Accuracy	L	а	b
3203-25A*	0-25mm	±2µm	32	9	28
3203-50A*	25-50mm	±2µm	57	14	38
3203-75A*	50-75mm	±2µm	82	15	49
3203-100A*	75-100mm	±3µm	107	15	60
3203-125A	100-125mm	±3µm	133	16.5	73
3203-150A	125-150mm	±3µm	158	16.5	85
3203-175A	150-175mm	±4µm	183	19.4	104
3203-200A	175-200mm	±4µm	209	19.4	117
3203-225A	200-225mm	±4µm	234	19.4	130
3203-250A	225-250mm	±5µm	260	19.4	142
3203-275A	250-275mm	±5µm	285	19.4	155
3203-300A	275-300mm	±5µm	310	19.4	168



OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS





- Graduation: 0.01mm

- Ratchet stopMeet DIN863-3Carbide measuring faces
- Supplied with setting standards



(mm)



Code	Range	Туре	Accuracy	L	b	Setting standard (included)
3206-150A	0-150mm	Α	6µm	158	82	25, 50, 75, 100, 125
3206-300A	150-300mm	Α	9µm	308	165	150, 175, 200, 225, 250, 275
3206-400	300-400mm	В	11µm	409	224	325, 375
3206-500	400-500mm	В	13µm	509	275	425, 475

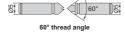
Sizes available up to 1000mm

MEASURING TIPS FOR SCREW THREAD MICROMETERS



Metric and unified thread (60° thread angle)

Code	Pitch
7381-TS	6 pairs/set: 0.4-0.5mm/64-48TPI, 0.6-0.9mm/44-28TPI, 1-1.75mm/24-14TPI, 2-3mm/13-9TPI, 3.5-5mm/8-5TPI, 5-7mm/4 5-3 5TPI



Supplied in pair Suitable for 3281, 3581 series micrometers

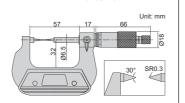
POINT MICROMETER

- Measure the web thickness of drills, small grooves and keyways
- Graduation: 0.01mm
- Ratchet stop
- Carbide tips
- Supplied with setting standards (except 0-25mm)

Code	Range	Accuracy
3230-25A	0-25mm	4µm

Sizes available up to 100mm

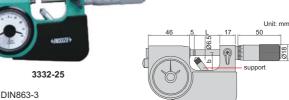




INDICATING MICROMETER

ATTENTION: SETTING STANDARDS ARE OPTIONAL





- Meet DIN863-3
- Micrometer head graduation: 0.002mm
- Micrometer head accuracy: 4µm
- Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm
- Carbide measuring faces
- Optional accessory: gage blocks grade 0 (4101-A series), for zero setting

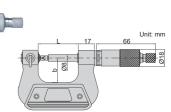
Code	Micrometer head range	L	b	Remark	
3332-25	0-25mm	28.5mm	19mm	with support	

Sizes available up to 100mm

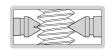
SCREW THREAD MICROMETER

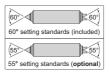
NON-ROTATING SPINDLE





- Measure pitch diameter of screw threads
- Graduation 0.01mm
- Non-rotating spindle
- Ratchet stop
- Supplied with 60° setting standards
 Optional accessary: 55° setting standards, measuring tips (code 7381)





	_	<u>.</u>	_
Code	Range	L	b
3281-25A	0-25mm	42mm	26mm

Sizes available up to 200mm

accuracy of micrometers with tips

Pitch (mm)	Range
Fitch (min)	0-25 mm
0.4~0.5	±0.01mm
0.6~0.8	±0.01mm
1~1.25	±0.012mm
1.5~2.0	±0.014mm
2.5~3.5	±0.016mm







Unit: mm

18 8

NON-ROTATING

3232-25A ■ Meet DIN863-3

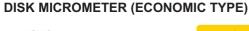
- Measure the groove diameter of shafts and keyways
- Graduation: 0.01mm
- Non-rotating spindle
- Ratchet stop
 Supplied with setting standards (except 0-25mm)

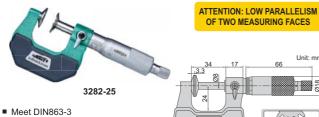
Code	Range	Accuracy	L	b
3232-25A	0-25mm	4µm	57mm	32mm
3232-50A	25-50mm	4µm	82mm	44.5mm

6.5

Sizes available up to 175mm



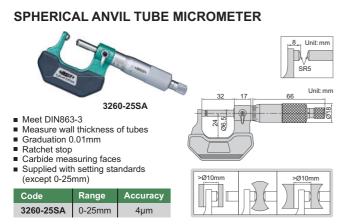


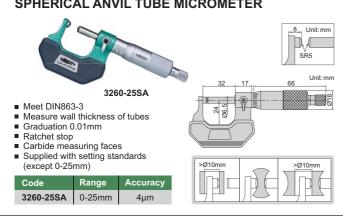


- Measure root tangent length of gear
- Graduation: 0.01mm
- Ratchet stop
- Supplied with setting standards

Code	Range	Accuracy	Parallelism
3282-25	0-25mm	4µm	5µm

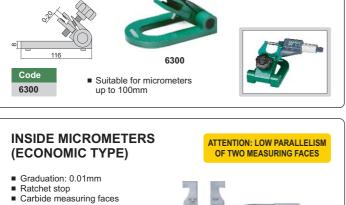
DIGITAL CRIMP HEIGHT MICROMETER OUTPUT **IP65** 3566-25BA Measure the height of crimp contact Unit: mm Resolution 0.001mm/0.00005" IP65 dust/waterproof ■ Button function: on/off. set. 3-6 mm/inch. ABS/INC Data output LR44 battery, automatic power off Ratchet stop Optional accessory: data output cable Range Code Ø0.5 3566-25BA 0-25mm/0-1" ±4µm

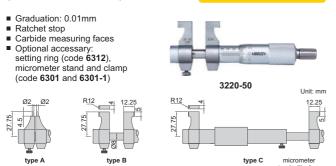




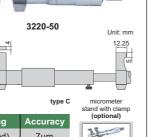






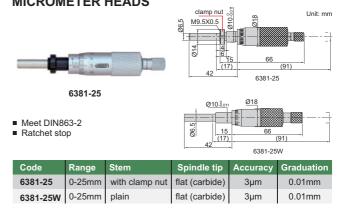


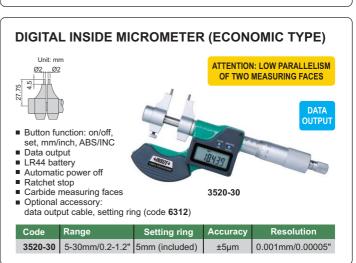
Code	Range	Туре	Setting ring	Accuracy
3220-30	5-30mm	Α	5mm (included)	7µm
3220-50	25-50mm	В	25mm (included)	8µm
3220-75	50-75mm	В	50mm (optional)	9µm
3220-100	75-100mm	С	75mm (optional)	10µm



Unit: mm 6301 ■ Suitable for micrometers up to 100mm 6301 **MICROMETER HEADS**

MICROMETER STAND







TUBULAR INSIDE MICROMETERS



■ Graduation: 0.01mm ■ Accuracy: (3+n+L/50)µm n=number of rods,

L=maximum measuring length (mm)

Supplied with setting standards

Carbide measuring faces							
Code	Range	Travel of micrometer head	Extension rods				
3222-300	50-300mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm				
3222-500	50-500mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm				
3222-600	50-600mm	13mm	13mm, 25mm, 50mm, 100mm, 150mm, 200mm				
2222 4000	E0 1000mm	12mm	13mm, 25mm, 50mm (2 pcs),				

13mm

Sizes available up to 1500mm

50-1000mm

3222-1000

THREE POINTS INTERNAL MICROMETERS



micrometer stand with clamp (optional)

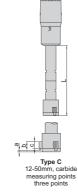


- Meet DIN863-4
- 6-12mm: graduation 0.001mm, 12-150mm: graduation 0.005mm
- Ratchet stop
- Optional accessory: setting rings (code 6312), micrometer stand and clamp (code **6301** and **6301-2**)

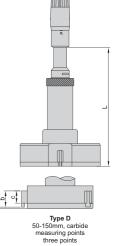


Type B 6-12mm, steel measuring points three points









Unit: mm

SR8

M12x1

100mm, 200mm (2 pcs), 300mm

individuai	idividual (mm)								
Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С
3227-8*	6-8mm	B (three points)	4µm	Ø6 (included)	100	54.5	1.5	2.5	_
3227-10*	8-10mm	B (three points)	4µm	Ø8 (included)	100	54.5	1.5	2.5	_
3227-12*	10-12mm	B (three points)	4µm	Ø10 (included)	100	54.5	1.5	2.5	_
3227-16*	12-16mm	C (three points)	4µm	Ø16 (included)	150	80	0.5	6	4.5
3227-20*	16-20mm	C (three points)	4µm	Ø16 (included)	150	80	0.5	6	4.5
3227-25*	20-25mm	C (three points)	4µm	Ø25 (included)	150	90	0.5	8	6
3227-30*	25-30mm	C (three points)	4µm	Ø25 (included)	150	90	0.5	8	6
3227-40*	30-40mm	C (three points)	4µm	Ø40 (included)	150	97	0.5	14	12
3227-50*	40-50mm	C (three points)	5µm	Ø40 (included)	150	97	0.5	14	12
3227-63*	50-63mm	D (three points)	5µm	Ø62 (included)	150	114	0.5	17.5	14.5
3227-75*	62-75mm	D (three points)	5µm	Ø62 (included)	150	114	0.5	17.5	14.5
3227-88*	75-88mm	D (three points)	5µm	Ø87 (included)	150	114	0.5	17.5	14.5
3227-100*	87-100mm	D (three points)	5µm	Ø87 (included)	150	114	0.5	17.5	14.5
3227-125*	100-125mm	D (three points)	6µm	optional	150	140	0.9	29	25
3227-150*	125-150mm	D (three points)	6µm	optional	150	140	0.9	29	25

_	-4	

Set				
Code Range Micrometers included		Micrometers included	Setting ring (included)	Extension rod (included)
3227-123 *	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm
3227-202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm
3227-504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
3227-1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm

^{*}Supplied with manufacturer inspection certificate





6-100mm: included 100-150mm: optional









DIGITAL TWO POINTS/THREE POINTS INTERNAL MICROMETERS





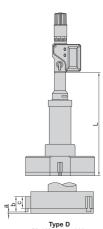












Type D 50-100mm, carbide measuring points three points

- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Buttons: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Optional accessary: data output cable, setting ring (code 6312), micrometer stand and clamp (code 6301 and 6301-2)

Individual (mm) Extension rod Code Setting ring Range Туре Accuracy (included) 3127-6 * 5-6mm/0.20-0.24" Ø6 (included) 22 6µm A(two points) 3127-8 * 6-8mm/0 24-0 31" 4um Ø6 (included) 100 B (three points) 57 1.5 2.5 3127-10 * 8-10mm/0.31-0.39" B (three points) 4µm Ø8 (included) 100 57 1.5 2.5 3127-12 * 10-12mm/0.39-0.47" B (three points) 4µm Ø10 (included) 100 57 1.5 2.5 3127-16 * 4µm 4.5 12-16mm/0.47-0.63" C (three points) Ø16 (included) 150 99 0.5 6 3127-20 * 16-20mm/0.63-0.79" C (three points) 4µm Ø16 (included) 150 99 0.5 6 4.5 3127-25 * 20-25mm/0.79-0.98" C (three points) 4µm Ø25 (included) 150 105 0.5 8 6 3127-30 * 25-30mm/0.98-1.18" C (three points) 4µm Ø25 (included) 150 105 0.5 6 8 Ø40 (included) 12 3127-40 * 30-40mm/1.18-1.57" C (three points) 4µm 150 110 0.5 14 3127-50 * 40-50mm/1.57-1.97" 5µm Ø40 (included) 150 110 0.5 12 C (three points) 14 3127-63 * 5µm Ø62 (included) 150 127 0.5 17.5 14.5 50-63mm/1.97-2.48" D (three points) Ø62 (included) 14.5 3127-75 * 62-75mm/2.44-2.95' D (three points) 5um 150 127 0.5 17.5 150 3127-88 * 5µm Ø87 (included) 14.5 75-88mm/2.95-3.46" D (three points) 127 0.5 17.5 3127-100 * 87-100mm/3.43-3.94" Ø87 (included) 0.5 D (three points) 5µm 150 127 17.5 14.5





setting ring (included)







- *Supplied with manufacturer inspection certificate
- -Sizes available up to 300mm

BORE GAGES FOR SMALL HOLES

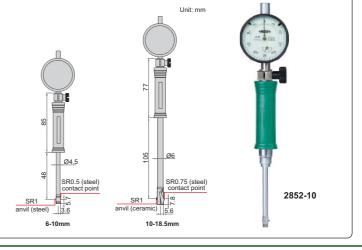
ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS



- Repeatability: 0.003mm
- Optional accessory: setting ring (code 6312)

With dial indicator

Code	Range	Indicator	Accuracy
2852-10	6-10mm	6-10mm dial indicator, range 3mm,	
2852-18	10-18.5mm	graduation 0.01mm (code 2311-3F)	±0.012mm





BORE GAGES

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

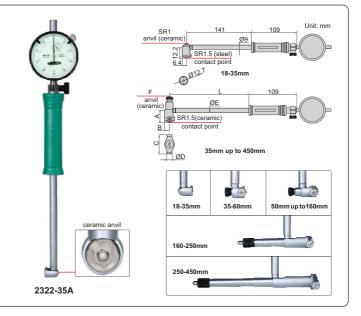
■ Optional accessory: setting ring (code 6312), long handle (code 7351)

							(mm)
Range	Α	В	С	ØD	ØE	F	L
35-60mm	22	9	27	13	12.8	SR2	141
50-100mm	26	9	35	13	12.8	SR2	141
50-160mm	26	9	35	13	12.8	SR2	141
160-250mm	56.5	13	74.5	15	12.8	SR2	241
250-450mm	86.5	15	101.5	15	14.5	SR2.5	241



With dial indicator

Code	Range	Indicator	Accuracy	Repeatability
2322-35A	18-35mm	dial indicator, range 10mm, graduation 0.01mm (code 2308-10FA)	±0.015mm	0.003mm
2322-60A	35-60mm		±0.018mm	0.003mm
2322-100A	50-100mm		±0.018mm	0.003mm
2322-160A	50-160mm		±0.018mm	0.003mm
2322-250A	160-250mm		±0.018mm	0.003mm
2322-450A	250-450mm		±0.018mm	0.003mm



BORE GAGE SETS

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

- Repeatability: 0.003mm Optional accessory: setting ring (code 6312), long handle (code 7351)

packaging (code 2824-S3)



With dial indicator

Code	Range	Indicator	Bore gages included	Accuracy
2824-S160	35-160mm	dial indicator, code 2308-10FA , range 10mm, graduation 0.01mm	① 35-50mm (dial indicator and handle are optional) ② 50-160mm	35-50mm ±0.018mm 50-160mm ±0.018mm
2824-S3	18-160mm	dial indicator, code 2308-10FA , range 10mm, graduation 0.01mm	18-35mm 35-60mm (dial indicator is optional) 50-160mm (dial indicator is optional)	18-35mm ±0.015mm 35-60mm ±0.018mm 50-160mm ±0.018mm



BORE GAGE SETTER

gage blocks for 7353-160



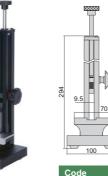


- Vertical and horizontal use
- To be used with gage blocks







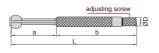


	Unit: mm
294	9.5

Gage block set for 7353-160					
Blocks per set	Size (mm)	Step (mm)	Quantity	Remark	
33	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50 100	0.01 0.1 1 10	1 pc 9 pcs 9 pcs 9 pcs 9 pcs 3 pcs 1 pc 1 pc	grade 2 (ISO3650)	

Code	Range	Repeatability	Remark
7353-160	0-160mm	1.2µm	with gage block set

SMALL HOLE GAGE SET



- 4 gages per setFor small holes, slots and grooves, etc.
- Satin chrome finish



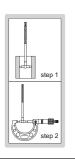
step 1	step 2	
l 🖁		

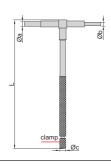
Range	L	а	b	ØD
3-5mm	76mm	24mm	52mm	5mm
5-7.5mm	79mm	27mm	52mm	5mm
7.5-10mm	88mm	30mm	58mm	6mm
10-13mm	91mm	34mm	58mm	6mm

Code	Total range	Gages included
4208-1	3-13mm	3-5mm, 5-7.5mm, 7.5-10mm, 10-13mm



TELESCOPING GAGE SET







- 6 gages per set
- For quick measurement of inside diameter of holes and width of slots
- Satin chrome finish

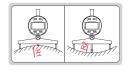
Range	L	Øa	Øb	Øc
8-12.7mm	115mm	3.9mm	2.9mm	6.2mm
12.7-19mm	115mm	5.3mm	3.8mm	6.2mm
19-32mm	115mm	5.3mm	3.8mm	6.2mm
32-54mm	137mm	7.6mm	6.1mm	7.2mm
54-90mm	137mm	7.6mm	6.1mm	7.2mm
90-150mm	137mm	7.6mm	6.1mm	7.2mm

Code	Total range	Gages included
4206-1	8-150mm	8-12.7mm, 12.7-19mm, 19-32mm, 32-54mm, 54-90mm, 90-150mm

DIGITAL RADIUS GAGE ATTENTION: NO DATA OUTPUT Unit: mm 30 SØ3 1 2183

- Resolution: 0.005mm/0.00005"
- Buttons: on/off, hold, mm/inch,
- s (select jaws), zero
- Measure radius of internal or external arcs
 Display can be rotated by 320°
 Supplied with 5 jaws for different sizes of arc

- Battery CR2032, automatic power off



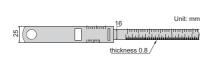
Code	Range of external radius (R1)	Range of internal radius (R2)	Accuracy (mm)
2183	5-910mm/0.2-35.83"	7-910mm/0.3-35.83"	±0.01R*

*R is the radius to be measured. For example, radius is 100mm, the accuracy is ±0.01x100=±1mm

CIRCUMFERENCE TAPES







- Graduation: 0.1mm
- Measure diameter and circumference of pipes, trees, tires, etc.
- Laser engraved scale

Unit: mm

2103-10

Made of stainless steel

Code	Circumference	Diameter	Accura	су
Code	range	range	Circumference	Diameter
7114-950	150-950mm	Ø50-300mm	±3mm	±1mm
7114-2200	940-2200mm	Ø300-700mm	±3mm	±1mm
7114-3460	2190-3460mm	Ø700-1100mm	±3mm	±1mm

DIGITAL INDICATORS (ADVANCED TYPE)





- Reading in digital and analog
- Display can be rotated by 320°
 Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points













2104-25

Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2103-10*	12.7mm/0.5"	5µm	2µm	lug back
2103-25*	25.4mm/1"	5µm	3µm	lug back
2103-10F*	12.7mm/0.5"	5µm	2µm	flat back
2103-25F*	25.4mm/1"	5µm	3µm	flat back

Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2104-10*	12.7mm/0.5"	20µm	10µm	lug back
2104-25 [*]	25.4mm/1"	20µm	10µm	lug back
2104-10F*	12.7mm/0.5"	20µm	10µm	flat back
2104-25F*	25.4mm/1"	20µm	10µm	flat back

spindle lift knob is included

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA

DIGITAL INDICATORS (STANDARD TYPE)





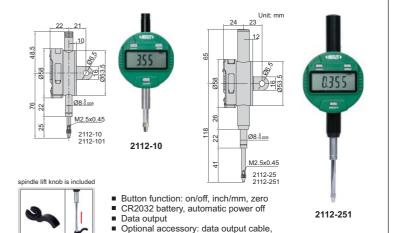
Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2112-10*	12.7mm/0.5"	20µm	10µm	lug back
2112-25 [*]	25.4mm/1"	20µm	10µm	lug back
2112-10F*	12.7mm/0.5"	20µm	10µm	flat back
2112-25F*	25.4mm/1"	20µm	10µm	flat back

Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2112-101*	12.7mm/0.5"	5µm	2µm	lug back
2112-251*	25.4mm/1"	5µm	3µm	lug back
2112-101F*	12.7mm/0.5"	5µm	2µm	flat back
2112-251F*	25.4mm/1"	5µm	3µm	flat back

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA



COMPACT DIAL INDICATOR





- Meet DIN878Jeweled bearing
- With lug back
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

				Hysteresis	Range/rev	Dial reading
2311-5*	5mm	0.01mm	14µm	3µm	0.5mm	0-50

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA

2311-5

DIAL INDICATORS (STANDARD TYPE)

backs, contact points







- Graduation: 0.01mm
- Dial reading: 0-100 ■ Meet DIN878

- Jeweled bearingSupplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2308-10A*	10mm	17µm	3µm	1mm	lug back
2308-10FA*	10mm	17µm	3µm	1mm	flatback

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA

DIAL INDICATORS (BASIC TYPE)



- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878
- Jeweled bearing
- Supplied with limit har
- Packed in carton boxOptional accessory: box

ORS (BASIC TYPE)	INSPECTION CERTIFICATE TRACEABLE TO NIST
	17 _ 20
	958
2301-10	08 0.00 08 0.00 08 0.00
nds and bezel clamp	Ø4.5
packs, contact points	M2.5x0.45

48

Ø8-8.00e

Ø4

M2.5x0.45

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2301-10 [*]	10mm	17µm	3µm	1mm	lug back with spare flat back
2301-10F*	10mm	17µm	3µm	1mm	flat back

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA

PRECISION DIAL INDICATORS

INSPECTION CERTIFICATE TRACEABLE TO NIST





- Graduation: 0.001mm ■ Dial reading: 0-100-0 2313-1A
- Jeweled bearing
 Supplied with limit pointers and bezel clamp Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2313-1A*	1mm	5µm	2µm	0.2mm	lug back
2313-1FA*	1mm	5µm	2µm	0.2mm	flat back

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA

JEWELED

SHOCKPROOF DIAL INDICATORS

TRACEABLE TO NIST



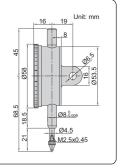
2314-10A

- Meet DIN878

- Graduation: 0.01mm
 Shockproof, jeweled bearing
 Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Dial reading	Remark
2314-10A*	10mm	20µm	3µm	1mm	0-100	lug back
2314-10FA*	10mm	20µm	3µm	1mm	0-100	flatback

^{*}Supplied with manufacturer inspection certificate traceable to NIST USA



Ø8-0.009

Ø4.5 M2.5x0.45

62.5

Unit: mm

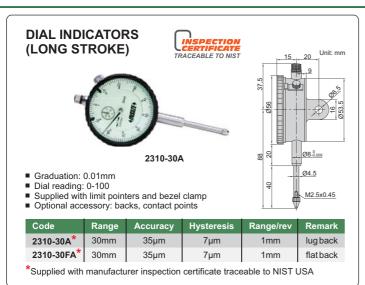
16 19

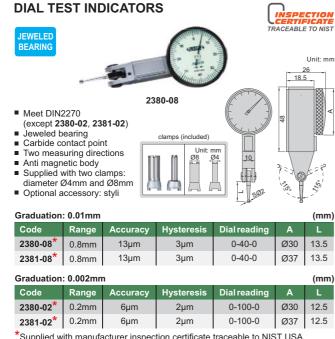
Ø8-8.00s

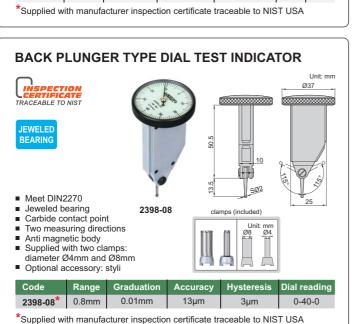
Ø4.5

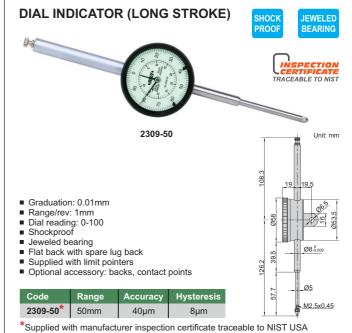
M2.5x0.45

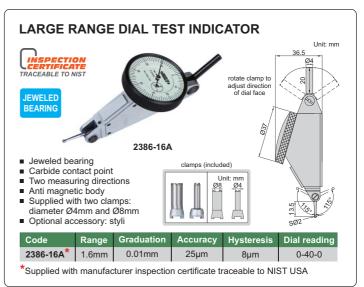


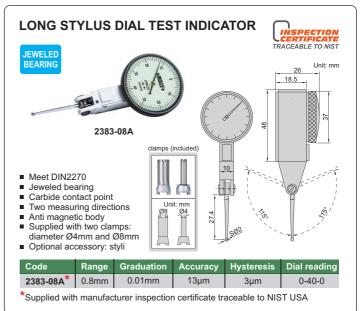




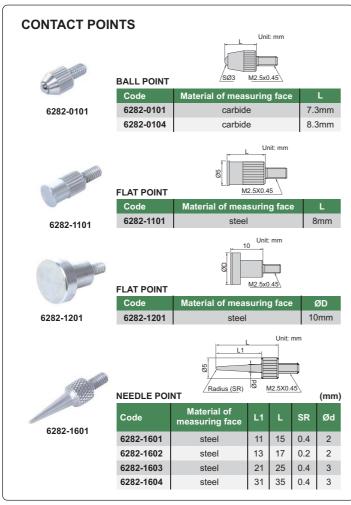


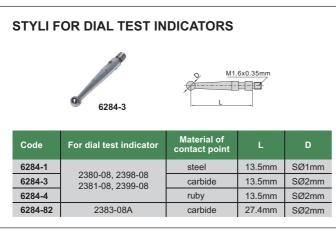




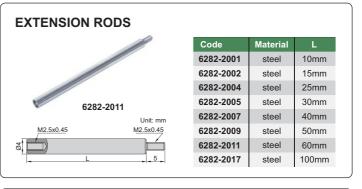


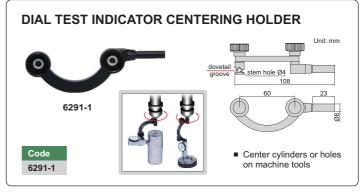


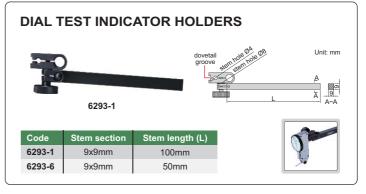




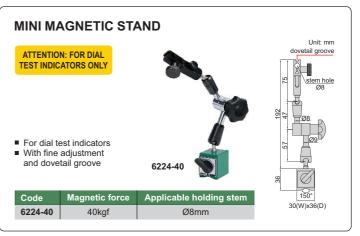




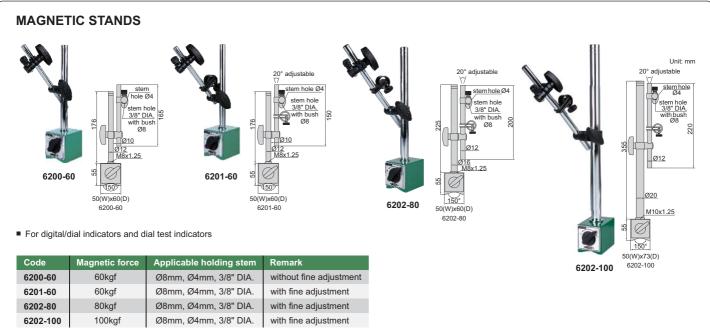


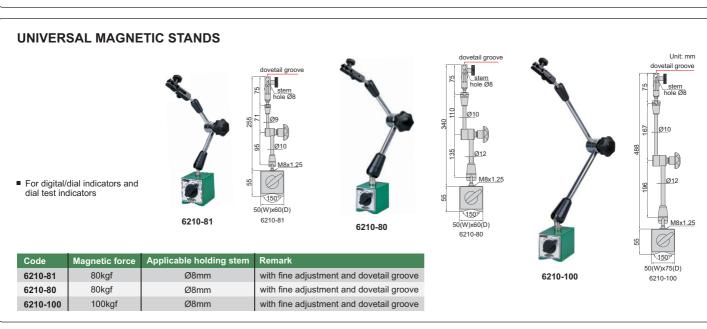


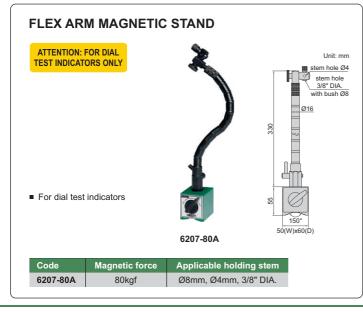


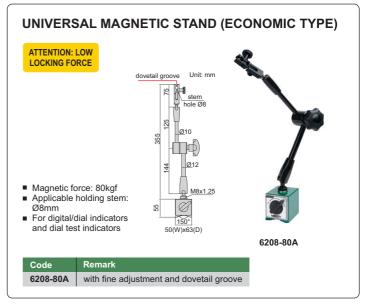








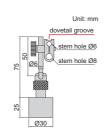




MINI MAGNETIC STAND



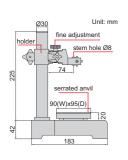




- For dial test indicators
- With dovetail groove

Code	Magnetic force	Applicable holding stem
6211-10	10kaf	Ø6mm. Ø8mm

DIAL INDICATOR STAND





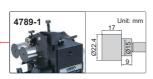
- Vertical travel of holder: 150mm
- Fine adjustment range: 2mm
- Supplied with dust cover

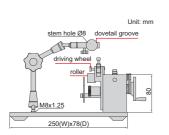
6863-150

Code	Applicable holding stem	Anvil
6863-150	Ø8mm	serrated, flatness 1.5µm, hardness HRC60±2

CONCENTRICITY GAGES



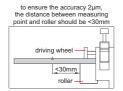




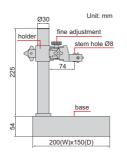


■ Optional accessory: dial test indicator, mini magnetic stand (code 6224-40)

Code	Accuracy	Applicable diameter
4789-1	2µm	Ø3.5mm-25mm



GRANITE DIAL INDICATOR STAND



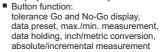


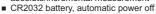
- Vertical travel of holder: 150mm
- Fine adjustment range: 2mm
- Base: flatness 2.5µm
- Supplied with dust cover

Applicable holding stem 6866-150 Ø8mm

DIGITAL INTERNAL CALIPER GAGE

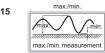
- Resolution: 0.005mm/0.0002"
 Repeatability: 0.01mm
 Reading in digit and analog
 Display can be rotated by 170°

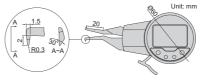




■ Data output







Code	Range	Accuracy
\(\begin{array}{cccccccccccccccccccccccccccccccccccc		

2121-15 5-15mm/0.2-0.6" ±0.03mm

Sizes available up to 60mm



tolerance display					
analog poin lower limit - judgement -	er —	upp 00	er limit		

DIGITAL EXTERNAL CALIPER GAGE





2131-21

Resolution: 0.005mm/0.0002"

- Repeatability: 0.01mm
- Reading in digit and analog
- Display can be rotated by 170° Button function: tolerance Go and No-Go display, data preset,

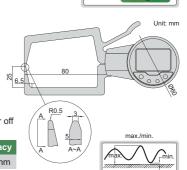
max./min. measurement, data holding, inch/metric conversion, absolute/incremental measurement

CR2032 battery, automatic power off

■ Data output

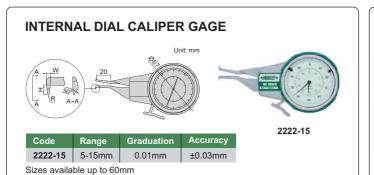
Code	Range	Accuracy
2131-21	0-20mm/0-0.8"	±0.03mm

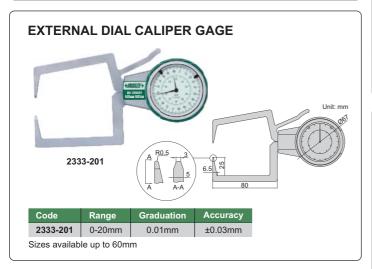
Sizes available up to 60mm

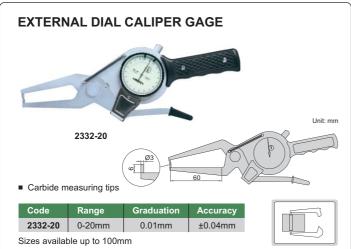


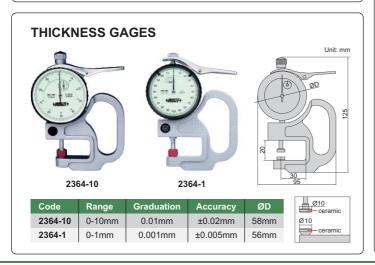
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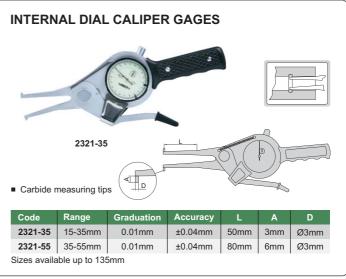


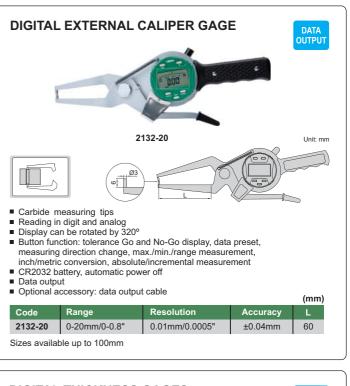


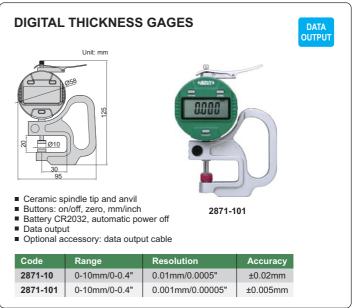










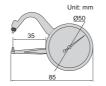




THICKNESS GAGE







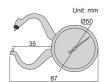
2862-101

Code	Range	Graduation	Accuracy
2862-101	0-10mm	0.05mm	±0.1mm

THICKNESS GAGE







2863-10

Code	Range	Graduation	Accuracy
2863-10	0-10mm	0.05mm	±0.1mm

PIN GAGE SETS



Unit: mm Ød

- Meet DIN2267, grade 1Made of alloy steelHardness HRC62-65

- Diameter accuracy: ±1µm

4166-6D

Code	Diameter Ød (mm)	Step	Pin gages per set
4166-0D	0.20, 0.21, 0.22, 0.50	0.01mm	31
4166-1	0.50, 0.51, 0.52, 1.00	0.01mm	51
4166-1D	1.00, 1.01, 1.02, 1.50	0.01mm	51
4166-2	1.50, 1.51, 1.52, 2.00	0.01mm	51
4166-2D	2.00, 2.01, 2.02, 2.50	0.01mm	51
4166-3	2.50, 2.51, 2.52, 3.00	0.01mm	51
4166-3D	3.00, 3.01, 3.02, 3.50	0.01mm	51
4166-4	3.50, 3.51, 3.52, 4.00	0.01mm	51
4166-4D	4.00, 4.01, 4.02, 4.50	0.01mm	51
4166-5	4.50, 4.51, 4.52, 5.00	0.01mm	51
4166-5D	5.00, 5.01, 5.02, 5.50	0.01mm	51
4166-6	5.50, 5.51, 5.52, 6.00	0.01mm	51
4166-6D	6.00, 6.01, 6.02, 6.50	0.01mm	51
4166-7	6.50, 6.51, 6.52, 7.00	0.01mm	51
4166-7D	7.00, 7.01, 7.02, 7.50	0.01mm	51
4166-8	7.50, 7.51, 7.52, 8.00	0.01mm	51
4166-8D	8.00, 8.01, 8.02, 8.50	0.01mm	51
4166-9	8.50, 8.51, 8.52, 9.00	0.01mm	51
4166-9D	9.00, 9.01, 9.02, 9.50	0.01mm	51
4166-10	9.50, 9.51, 9.52, 10.00	0.01mm	51

STEEL GAGE BLOCK SETS











■ Gage blocks ≥ 125mm have clamping holes

Supplied with manufacturer inspection certificate



Unit: mm Ø pro Q_{25}

without hole with holes

Blocks Gage blocks included in set			Co	ode	
per set	Size (mm)	Step (mm)	Quantity	Grade 1	Grade 2
112	1.0005 1.001-1.009 1.01-1.49 0.5-24.5 25-100	0.001 0.01 0.5 25	1 9 49 49 4	4100-1112	4100-2112
87	1.001-1.009 1.01-1.49 0.5-9.5 10-100	0.001 0.01 0.5 10	9 49 19 10	4100-187	4100-287
47	1.005 1.01-1.19 1.2-1.9 1-9 10-100	0.01 0.1 1 10	1 19 8 9 10	4100-147	4100-247
32	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50	0.01 0.1 1 10	1 9 9 9 3 1	4100-132	4100-232

METRIC THREAD RING GAGES



- Go and No-Go gages are supplied separatelyStandard ISO1502
- Class 6g
- Supplied with manufacturer inspection certificate





4120-16

4120-16N

Code (Go)	Code (No Go)	Size (mm)	Code (Go)	Code (No Go)	Size (mm)
4120-2D5*	4120-2D5N*	M2.5x0.45	4120-10*	4120-10N*	M10x1.5
4120-3 [*]	4120-3N*	M3x0.5	4120-12 [*]	4120-12N*	M12x1.75
4120-4*	4120-4N*	M4x0.7	4120-14*	4120-14N*	M14x2
4120-5 *	4120-5N*	M5x0.8	4120-16*	4120-16N*	M16x2
4120-6*	4120-6N*	M6x1	4120-20*	4120-20N*	M20x2.5
4120-8 <mark>*</mark>	4120-8N*	M8x1.25	4120-24*	4120-24N*	M24x3

METRIC THREAD PLUG GAGES



- Supplied with Go and No-Go gages together
 Standard ISO1502
 Class 6H

- Supplied with manufacturer inspection certificate

_			
	413	30-10	

Code	Size (mm)	Code	Size (mm)
4130-2*	M2x0.4	4130-6*	M6x1
4130-2D5*	M2.5x0.45	4130-8*	M8x1.25
4130-3 *	M3x0.5	4130-10*	M10x1.5
4130-4*	M4x0.7	4130-12*	M12x1.75
4130-5 *	M5x0.8	4130-14*	M14x2



PLAIN PLUG GAGES

CUSTOM-MADE

OTHER CLASSES ARE AVAILABLE, SUCH AS H8, H9 OTHER DIAMETERS ARE AVAILABLE, SUCH AS 19.003mm OTHER LENGTHS ARE AVAILABLE, SUCH AS 70mm



4124-12

- Supplied with Go and No-Go gages together
- Class H7
- Hardness HRC 60±2
- Standard DIN7150-2



(mm) Size tolerance of H7 Size tolerance of Go gage (µm) 12 +0.5 / +2.5 ≥2. ≤3 +9 / +11 6.5 4.5 20 >3, ≤6 +0.75 / +3.25 +10.75 / +13.25 24 29 >6, ≤10 +0.75 / +3.25 +13.75 / +16.25 10 7 >10, ≤14 +1 / +4 +16.5 / +19.5 12 8 34 >14, ≤18 +1 / +4 +16.5 / +19.5 14 10 36 +1/+5 >18. ≤24 +19 / +23 16 12 42 >24, ≤30 +1 / +5 +19 / +23 18 14 42 >30, ≤40 +1.5 / +5.5 +23 / +27 20 15 55

Code	Diameter Ød (mm)	Code	Diameter Ød (mm)		
4124-3	3	4124-13	13		
4124-4	4	4124-14	14	Code	Diameter
4124-5	5	4124-15	15	Code	Ød (mm)
4124-6	6	4124-16	16	4124-24	24
4124-7	7	4124-17	17	4124-25	25
4124-8	8	4124-18	18	4124-26	26
4124-9	9	4124-19	19	4124-28	28
4124-10	10	4124-20	20	4124-30	30
4124-11	11	4124-22	22	4124-35	35
4124-12	12	4124-23	23	4124-40	40

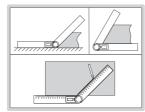
DIGITAL PROTRACTORS





2176-200

- Buttons: on/off, zero
- With clamping screw to lock the bladesGraduation of blade: 1mm and 1/32"
- Made of stainless steel
- CR2032 battery
- Automatic power off

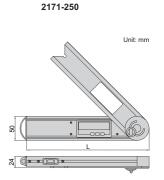


Code	Size (L)	Range	Resolution	Accuracy
2176-200	200mm	0-360°	0.1°	±0.3°
2176-300	300mm	0-360°	0.1°	±0.3°

DIGITAL PROTRACTOR





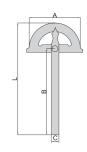


- Buttons: on/off, hold (keep the reading), zero, ABS (absolute and incremental measurement)
- Fix the locking screw at 4 positions for different measuring ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45° Remove the locking screw for 360° range
- With level vial
- Battery CR2032
 Automatic power off

Code	Size (L)	Range	Resolution	Accuracy
2171-250	250mm	0-360°	0.05°	±0.15°

PROTRACTORS





- Made of stainless steel
- Satin chrome plated scale
- With clamping screw

						(mm)
Code	Size (AxB)	Range	Graduation	Accuracy	L	С
4799-180	80x120mm	0-180°	1°	±0.3°	168	11
4799-1120	120x150mm	0-180°	1°	±0.3°	220	14
4799-1150	150x200mm	0-180°	1°	±0.3°	285	16
4799-1200	200x300mm	0-180°	1°	±0.3°	413	20

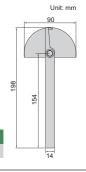
PROTRACTOR (ECONOMIC TYPE)



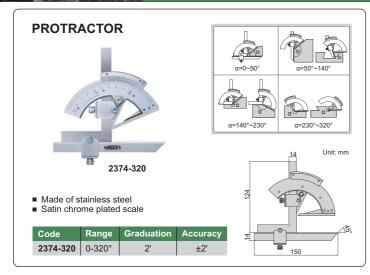


- Made of stainless steel
- With clamping screw

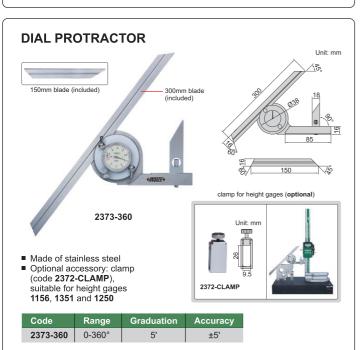
Code	Size	Range	Graduation	Accuracy
4780-85A	90x154mm	0-180°	1°	±0.5°







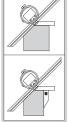






- ZERO/ON/OFF button: zero and power on/off
- Battery CR2032, automatic power off
- Data output
- Supplied with square to set 90°
- Made of stainless steel
 Optional accessory: data output cable, clamp (code 2372-CLAMP), suitable for height gages 1156,1351 and 1250

Code	Range	Graduation	Accuracy
2172-360A	0-360°	10"/0.005°	±5'



STRAIGHT EDGES

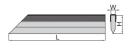
■ DIN874

■ Beveled edge



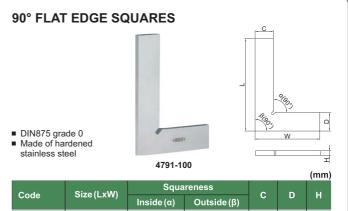
Satin chrome plating

				(mm)
Code	Size (L)	Straightness	W	Н
4700-100	100mm	2.4µm	5	25
4700-150	150mm	2.6µm	6	30



4700-100

Sizes available up to 500mm



Sizes available up to 300x200mm



MACHINIST SQUARES WITH WIDE BASE (ECONOMIC TYPE)

ATTENTION: LOW ACCURACY

not hardend

4621-04

4621-05

4621-06

4621-07

4621-08

0.04mm

0.05mm

0.06mm

0.07mm

0.08mm

±4µm

±4µm

±4µm

±5µm

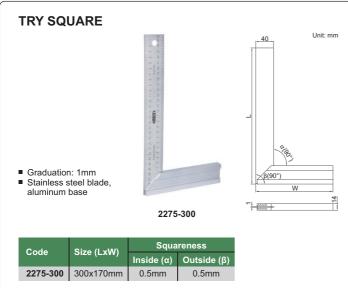
±5µm

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDENED

■ DIN875 grade 2 Made of carbon steel, no anti-rust treatment, 4707-100

							(mm)
Code	Size (LxW)	Squa	reness	С	D	н	Е
Code	Size (LXVV)	Inside (α)	Outside (β)				-
4707-75	75x50mm	26µm	28µm	16	16	3	9
4707-100	100x70mm	28µm	30µm	19	19	3	12
4707-150	150x100mm	33µm	35µm	25	25	3	16
4707-200	200x130mm	37µm	40µm	30	32	4	16
4707-250	250x165mm	42µm	45µm	30	32	4	19
4707-300	300x200mm	47µm	50µm	32	32	4	19

Sizes available up to 1000x550mm





4621-20

4621-25

4621-30

4621-40

4621-50

0.20mm

0.25mm

0.30mm

0.40mm

0.50mm

±8µm

±9µm

±9µm

±12µm

±14µm

90° BEVELED EDGE SQUARES

 Satin chrome plating Beveled edges for inside and outside measurement Made of hardened stainless steel

4790-0150

4790-0200



4790-0100

3.5µm

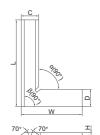
4.0µm

30

34

30

34



4

4

5

6

7

DIN875 grade 00 (mm) Squareness Code Size (LxW) Inside (α) Outside (β) 4790-050 50x40mm 2.5µm 13 2.4µm 13 4790-075 75x50mm 2.6µm 2.8µm 15 15 4790-0100 100x70mm $2.8 \mu m$ 3.0µm 20 20

DIN875 grade 0						(mm)
Codo	Size (LxW)	Squareness		С		н
Code	Size (LXVV)	Inside (α)	Outside (β)		D	п
4790-1000	100x70mm	7µm	7µm	20	20	5

3.2µm

 $3.7 \mu m$

Sizes available up to 300x200mm

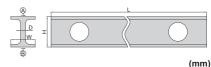
MAGNALIUM STRAIGHT EDGES

150x100mm

200x130mm

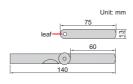


Made of magnalium, light weight, non-deform, no rusty



Parallelism **Flatness** Length (L) Code between A and B н W D Weight A and B 4180-500 500mm 3µm 4µm 60 30 5 0.8kg 4180-1000 1000mm 5µm 8µm 60 30 5 1.5kg 4180-1500 1500mm 22µm 100 40 2.3kg

FEELER GAGE





- Made of hardened alloy steel
- Meet DIN2275
- Quantity of leaves: 25
- Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm

Code	Range	Thickness of leaves included (mm)			
4601-25	0.04-1.00mm	0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00			



FEELER GAGES

- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) μm,
 'T' is the thickness of leaves in μm



Unit: mm

Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02-1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-28	0.05-1.00mm	$0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.11, 0.12, 0.13, 0.14, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45,\\ 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00$	28
4602-32	0.03-1.00mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.33, 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00	32

PITCH GAGES





■ Check the pitch of screw thread

■ Accuracy: ±0.07mm

■ Made of medium carbon steel

Code	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-12	2-20mm	Tr 30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12
4824-16	1-12TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 3-1/2, 4, 5, 6, 7, 8, 9, 10, 12TPI	16

PITCH GAGES (ECONOMIC TYPE)

- Check the pitch of screw thread
- Accuracy: ±0.07mm
 Made of medium carbon steel





ATTENTION: LOW ACCURACY

4820-124 Metric 60° screw

MICHIC OU S			
Code Range Pitch of leaves included		Quantity of leaves	
4820-122	0.4-7.0mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	22
4820-124	0.25-7.0mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	24

Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30

Metric 60° and Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-452	0.25-6mm	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm	52
4020-432	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52
4000 450	0.4-7.0mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	50
4820-450	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	50

Metric 60° and Unified 60° screw

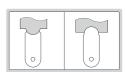
	care de una eminea de seren			
Code	Range	Pitch of leaves included	Quantity of leaves	
4820-552	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	52		
4020-332	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52	

RADIUS GAGES (ECONOMIC TYPE)



■ Made of medium carbon steel





Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal+external)	Accuracy
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17	±0.030mm
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16	±0.035mm
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15	±0.042mm



Unit: mm

RADIUS GAGE SET (ECONOMIC TYPE)

ATTENTION: **LOW ACCURACY**





■ Accuracy: ±0.05mm

- Each piece has 3 concave and 2 convex gaging surfaces
- Supplied with handle
- Made of medium carbon steel

Code		Radius of leaves included (mm)	
4804-26	0.5-13mm	0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	26

RADIUS GAGE





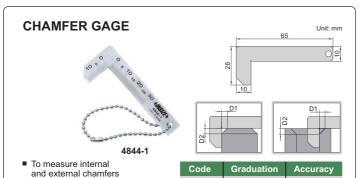
±0.25mm

Quantity of leaves: 31 pcs
Accuracy: ±0.06mm
Made of stainless steel

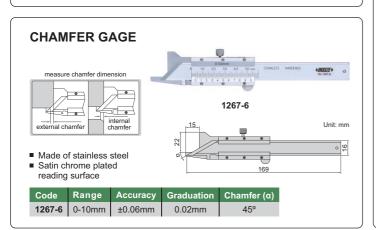
•	Made	of	stain	less	steel	

■ Made of stainless steel

Code	Range	Radius of leaves included (mm)
4802-31	25-40mm	25, 25.5, 26, 26.5, 27, 27.5, 28, 28.5, 29, 29.5, 30, 30.5, 31, 31.5, 32, 32.5, 33, 33.5, 34, 34.5, 35, 35.5, 36, 36.5, 37, 37.5, 38, 38.5, 39, 39.5, 40



4844-1



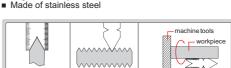
CENTER GAGES



4810-602

- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.

check the angle of



check the angle of screw thread



Code Thread type		Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-602	UNIFIED 60°	60°	14ths and 20ths on front side, 24ths and 32ths on back side
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

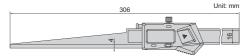
set the position of

DIGITAL TAPER SLOT GAGE

ATTENTION: ACTUAL SLOT WIDTH IS 1/10 OF THE READING



1160-10



- Measuring opening, slot width
 Resolution: 0.01mm/0.0005"
 Buttons: on/off, zero, mm/inch
 Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable

	_	_
Code	Range	Accuracy
1160-10	0.2-10mm/0.008-0.394"	±0.03mm

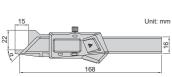


DATA

OUTPUT

DIGITAL CHAMFER GAGE



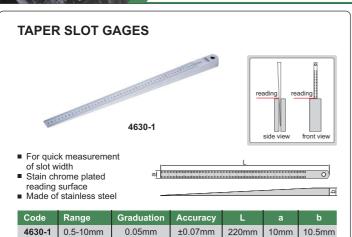


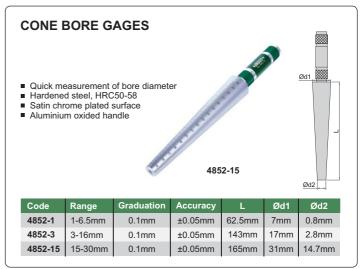
asure chamfer dimension

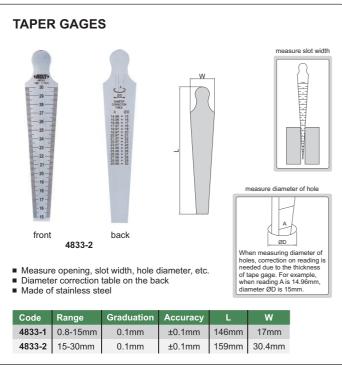
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- 0

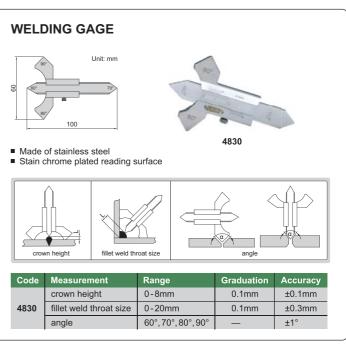
Optional accessory: data outp		out cable	external char	mfer cham	
	Code	Range	Accuracy	Chamfer (α)	
ĺ	1180-6	0-10mm/0-0.39"	±0.06mm	45°	

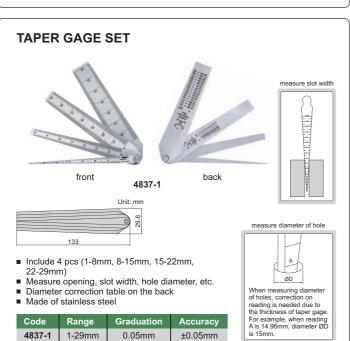


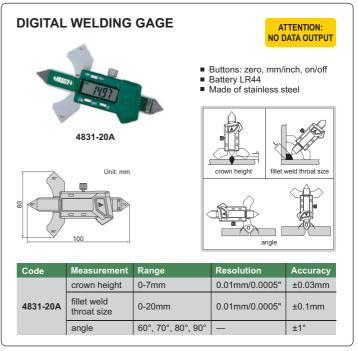














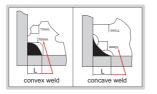
FILLET WELDING GAGE





4836-1

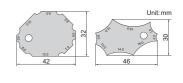
- Measure concave and convex weld sizes
 7 blades are included
 Made of stainless steel



Code	Size (mm)	Accuracy
4836	3, 4, 5, 6, 8, 9, 10, 11, 12, 14, 16, 19, 22, 25	±0.5mm

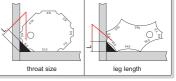
FILLET WELDING GAGE





4832-1

- Made of stainless steel
- Sizes marked on both faces



Code	Throat size (mm)	Leg length (mm)	Accuracy
4832-1	4, 5, 6, 7, 8, 9, 10, 12	4, 6, 7.5, 10, 12, 14, 16, 18	±0.5mm

WELDING GAGE



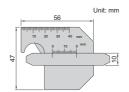


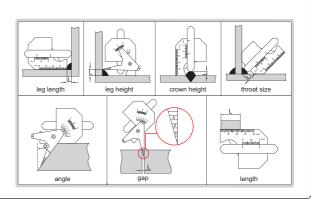
back

6832-1

- Made of stainless steel
- Satin chrome plated surface

Code	Measurement	Range	Graduation	Accuracy
	leg length	0-20mm	1mm	±0.3mm
	leg height	0-20mm	1mm	±0.3mm
6832-1	crown height	0-20mm	1mm	±0.3mm
	throat size	0-10mm	1mm	±0.3mm
	angle	0°-60°	5°	±1°
	gap	1-3.5mm	0.5mm	±0.2mm
	length	0-40mm	1mm	±0.3mm





WELDING GAGE





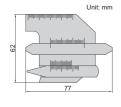
front

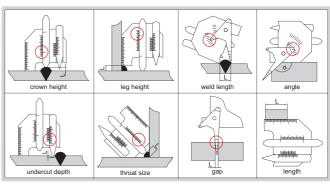
4838-1

back

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-10mm	1mm	±0.5mm
	leg height	0-14mm	1mm	±0.5mm
	undercut depth	0-5mm	0.05mm	±0.05mm
4838-1	throat size	0-13mm	1mm	±0.5mm
4030-1	weld length	0-40mm	1mm	±1mm
	angle	90°-150°	5°	±1°
	gap	0.5-5mm	1mm	±0.5mm
	length	0-40mm	1mm	±0.5mm

■ Made of stainless steel







WELDING GAGE

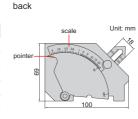
- Adjustable scale to compensate pointer wear

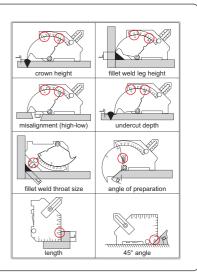
 Made of stainless steel



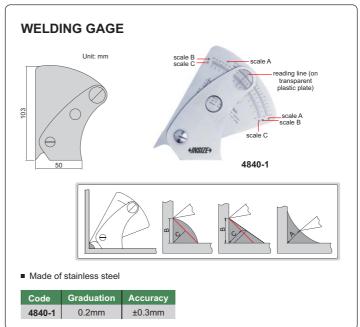
front 4835-1

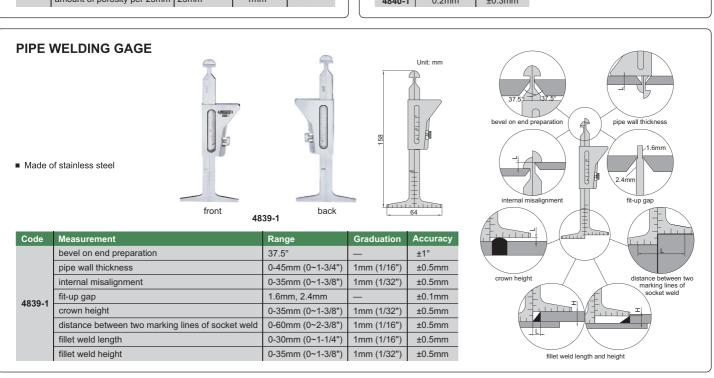
Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
4025.4	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
4835-1	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°





WELDING GAGE +INSIZE+ ■ Pointer can be locked for later reference ■ Made of stainless steel 4834-1 locking screw Unit: mm 102 porosity size comparison amount of porosity per 25mm Code Measurement Range Graduation undercut depth 0-6mm 0.5mm ±0.5mm crown height 0-6mm 0.5mm ±0.5mm 4834-1 porosity size comparison 1.5mm, 3mm ±0.2mm amount of porosity per 25mm | 25mm

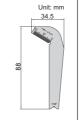






DRILL POINT GAGE





- For twist drills with 118° angle, to check if the center of tip is concentric with the drill body
- Made of stainless steel

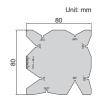
Code	Accuracy	
Code	Angle	Length
4843-1	±0.5°	±0.5mm





DRILL ANGLE GAGE





- Check drills with angle 60°, 70°, 90°, 118°, 125°, 135°, 150° or 160° Made of stainless steel

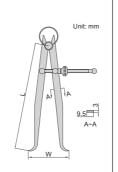
Code	Accuracy
4842-1	±0.5°



INSIDE SPRING CALIPERS



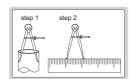




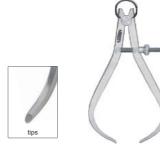


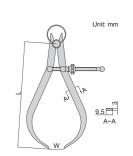
■ Made of carbon steel

Code	Size (L)	Range (W)
7261-150	150mm	20-170mm
7261-200	200mm	22-220mm
7261-250	245mm	30-270mm
7261-300	300mm	30-320mm



OUTSIDE SPRING CALIPERS

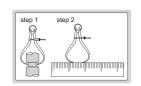




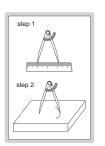
7262-150

■ Made of carbon steel

Code	Size (L)	Range (W)
7262-150	155mm	0-140mm
7262-200	210mm	0-210mm
7262-250	265mm	0-270mm
7262-300	310mm	0-320mm



DIVIDERS



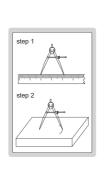


7247-150

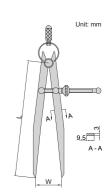
Made of carbon steel
Hardened points

			((mm)
Code	Size (L)	Range (W)	а	b
7247-150	150mm	0-140mm	8.5	7
7247-200	200mm	0-190mm	10	7
7247-300	300mm	0-290mm	12	7

SPRING DIVIDERS





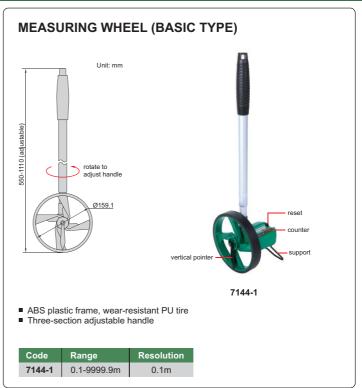


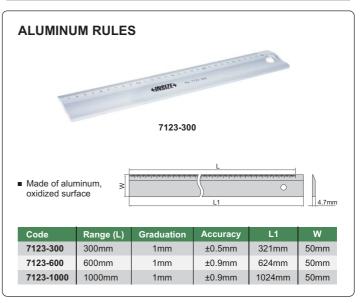
	Code	Size (L)	Range (w)
Made of carbon steelHardened points	7260-150	150mm	0-150mm
	7260-200	200mm	0-210mm
	7260-250	245mm	0-260mm
	7260-300	300mm	0-320mm

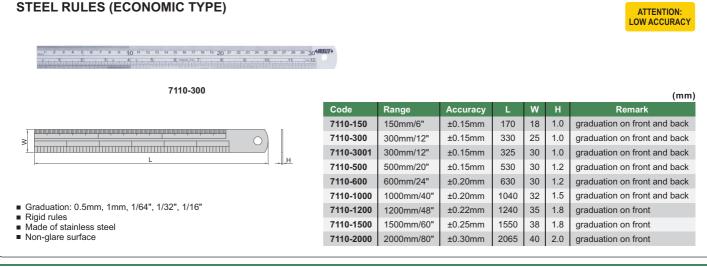








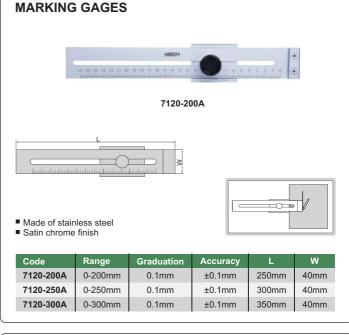


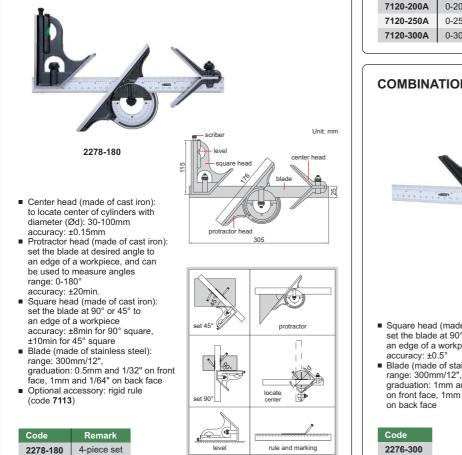


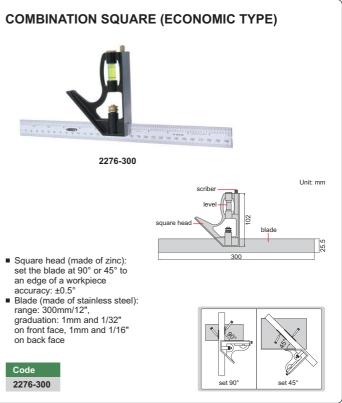




COMBINATION SQUARE SET







SCRIBER CALIPER

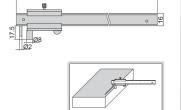
- Graduation: 0.1mm, 1/128"
- Made of stainless steel
- Satin chrome plated reading surface
- Carbide scriber tip
- Optional accessory: carbide scriber tip (code SP-SCRIBER-7202)





7202-200A

Code	Range	Accuracy
7202-200A	0-200mm/0-8"	±0.1mm



Unit: mm

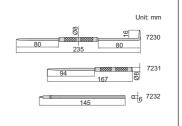


SCRIBERS

Nickel plated

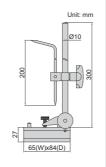
Code	Tip			
7230	hardened tips			
7231	hardened tip			
7232	carbide tip			





HEIGHT SCRIBER





6990-300A

- Grooved bottom for cylinder
- Two pins to be set against the edge of surface plate

Code 6990-300A





13-PIECE MEASURING TOOL SET

- Includes:
- 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005", (code 1108-150) 2) Outside micrometer, range 0-25mm,
- graduation 0.01mm (code **3202-25A**)
 3) Dial indicator, range 10mm,
- graduation 0.01mm (code 2308-10A)

- 4) Magnetic stand (code **6201-60**)
 5) Protractor, range 0-180°, graduation 1° (code **4799-180**)
 6) Pitch gauge, range 0.25-7mm, 24 pcs, metric 60° thread (code **4820-124**)
- nited to thread (code 4820-124)
 7) Radius gauge, range 1-7mm (code 4801-17)
 8) Feeler gauge, range 0.05-1.00mm, 20 pcs (code 4602-20)
- 9) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
- 10) Scriber (code 7230)
- 11) Steel rule, 150mm/6" (code **7110-150**) 12) Depth base attachment (code **6140**)
- 13) Zero setting bar for depth base attachment



5013

Code 5013

2-PIECE MEASURING TOOL SET

Includes:1) Dial indicator, range 10mm, graduation 0.01mm (code 2308-10A)

7232

2) Magnetic stand (code 6201-60)



Code 5024

5024

GRANITE SURFACE PLATES

INSPECTION CERTIFICATE

CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST



6900-032



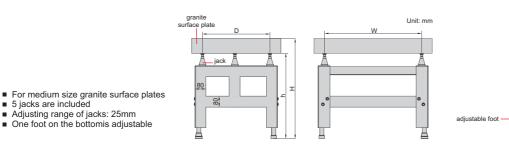
- Made of granite, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
- Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop Optional accessory: stand for granite surface plate (code 6902), jack for granite surface plate (code 6903)

Grade 0							
Code	Size (LxWxH)	Flatness	Weight	Max. load			
6900-032 *	300x200x60mm	5.4µm	11kg	60kg			
6900-042 *	400x250x60mm	5.9µm	18kg	100kg			
6900-044*	400x400x60mm	6.3µm	29kg	120kg			
6900-064*	630x400x80mm	7.0µm	60kg	130kg			

*Supplied with manufacturer inspection certificate



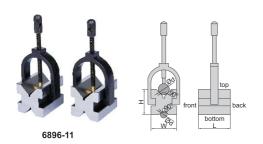
STANDS FOR GRANITE SURFACE PLATE



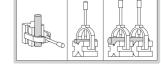
Code	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64H	630x400x80mm (code 6900-064 and 6900-164)	352mm	224mm	1000-1025mm	920-945mm

V-BLOCK SETS

5 jacks are included



- Hold cylindrical workpieces for inspection and machining
 Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Squareness of both V grooves to front and back sides: 5µm

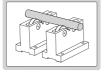


6902-64H

Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides	Height difference of a matched pair
6896-11	50x40x40mm	5-30mm	5µm	5µm
6896-12	80x63x63mm	7-63mm	5µm	5µm
6896-13	100x80x80mm	7-80mm	5μm	5µm

ROLLER BEARING V-BLOCK SET

- Runout accuracy: 5µm
- Parallelism of bearings to bottom: 12µm
- Two V-blocks per set
- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces







STRONG MAGNETIC FORCE

Φ Unit: mm
O O
9 8
Ø10 E
25 L1

Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	6303 ZZ	42mm	25-70mm	500kg

							(mm)	
Code	W1	W2	h1	h2	h3	L1	S	
6888-1	22	44	20	85	12	100	60	

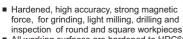
ے_	Ø	.5 ; ;	2011	<u> </u>
	25	L1	_	
1 -	-	0	•	П
W2 W4				≥
1 -	-0	0	0	Ц
		L		

HARDENED SURFACES

HIGH PRECISIO

MAGNETIC V-BLOCKS (ADVANCED TYPE)



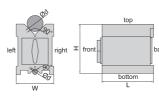


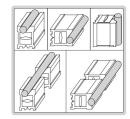
- All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves
 V groove on the top for large shafts
 V groove on the bottom for small shafts

- Suitable for cast iron surface plates and granite surface plates









Matched pair

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides		Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	85kgf	5µm	5µm	5µm



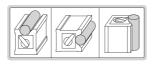
MAGNETIC V-BLOCK

- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface
 Parallelism of V groove to top, bottom, left and right sides: 10µm



6890-702

ATTENTION: NOT HARDENED ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED



Silait Odd	top	
left w	front	back

ATTENTION:

NOT HARDENED

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10µm

MAGNETIC V-BLOCK

- Hold cylindrical workpieces for inspection and machining

 Supplied in single piece
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surface



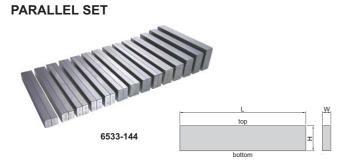
6801-1202



sh	aft	_	_	top	_
left	90° Shaft	right fro	± nt	bottom	back
	W			_ L	

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

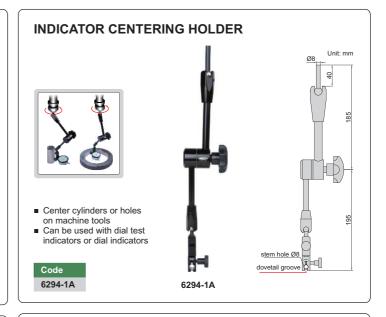
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm



- Parallelism between top and bottom: 5µm Height difference of a matched pair: 5µm
- Hardened to HRC55-60
- Made of alloy tool steel

(mm)

Code	Parallels per set	Length (L)	Thickness (W)	Height (H)
6533-144	14 pairs	150	10	14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50



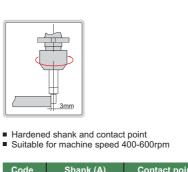
DIAL TEST INDICATOR CENTERING HOLDER



- Center cylinders or holes on machine tools
- Can be used with dial test indicators

6295-1A



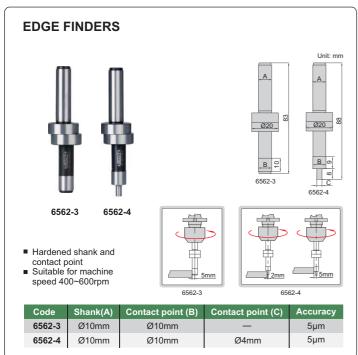


EDGE FINDER

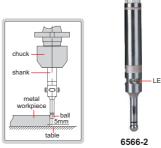




Unit: mm



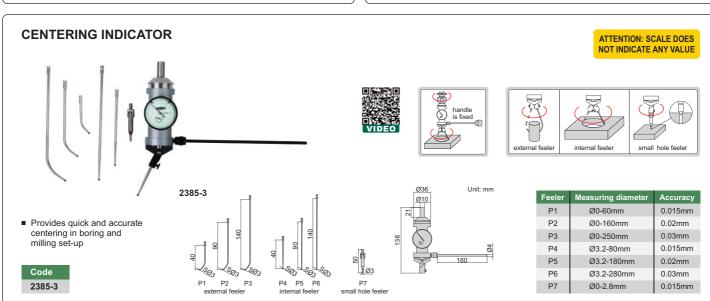
ELECTRONIC EDGE FINDERS

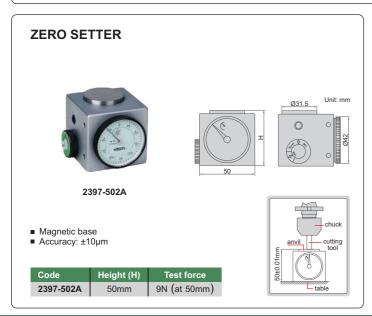




- Accuracy: 5µm
- The shank is electrically conducted to the metal workpiece through the chuck and table, the LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

Code	Shank (A)	Contact ball (B)	Beeper	Battery
6566-2	Ø20mm	SØ10mm	without	23AE, 12Vx1 pc
6566-3	Ø20mm	SØ10mm	with	23AE, 12Vx1 pc

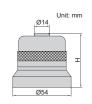




ELECTRONIC ZERO SETTER





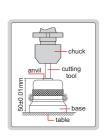


6550-50A

- Accuracy: ±10µm
- The base is electrically conducted to the cutting tools through the table and chuck, the LED lights up when the cutting tool touches the anvil

 Magnetic base
- Battery LR44

Code	Code Height (H)	
6550-50A	50mm	27N (at 49mm)





DATA OUTPUT CABLES (KEYBOARD FORMAT)

- Data can be transmitted as keyboard signal to Excel, Word, txt and other files
- Suitable for any softwares which can receive keyboard signal
- There is no need to install drivers and softwares
- Optional accessory: foot switch (code: 7304-2), hub (code: 7302-HUB, 7302-HUB7)





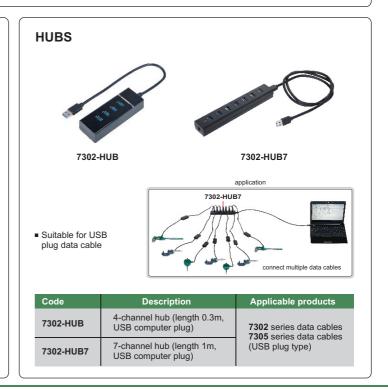


Code	Description	Plug type to product	Socket type on product	Plug type to computer	Applicable products
7302-SPC5A	cable for digital calipers	-60			for digital calipers
7302-SPC5C	(length 2.5m)				for digital depth gages for digital height gages
7302-SPC6	cable for digital micrometers (length 2.5m)				for digital three points internal micrometers
7302-SPC3A					for digital indicators
7302-SPC3B	cable for digital indicators (length 2.5m)				for digital for digital thickness gages caliper gages for digital protractors

FOOT SWITCH 7304-2 application For data transmission Code Description data transmission data transmission foot switch with cable 7304-2 7305 series data cables 7305 series data cables

(length 2m)

(separated button type)





WIRELESS DATA TRANSFER SYSTEM



7315-2 application (multichannel) transmitter (7315-40) (7315-2) transmitter (7315-20)

7315-3 application (single channel)



- Transmission distance is 10 meter
- Press the button to transmit data
- 7315-2 is supplied with EXCEL directional input software, each gage is only displayed in the specified area



Excel directional input software (included in 7315-2), application example 1

Set the display area of caliper at B4-B9, the readings of caliper are displayed at B4, B5...B9. Set the display area of micrometer at C4-C9, the readings of micrometer are displayed at C4, C5... C9. Set the display area of height gage at D4-D9, the readings of height gage are displayed at D4, D5... D9.

	A		C	D
1	Project	Length	Width	Height
2	Dimension and Tolerance	50±0.05	24±0.01	10+0.05/-0.06
	Measuring tool	Caliper	Micrometer	Height gage
Ī	1	50.02	24.004	9.98
	2	50.01	24.010	10,01
	3	49.99	23.990	10.02
	4	50.00	23.996	9.99
	5	50.04	24.000	10.01
,	4	Channel 1	Channel 2	Channel 3
	Serial of workpieces		he next dat a is indicat	

Excel directional input software (included in 7315-2), application example 2

Set the display area of micrometer at B4-C9, data input is from the left to the right, the readings of micrometer are displayed at B4, C4, B5, C5... B9, C9. Set the display area of caliper at D4-D9, the readingsof caliper are displayed at D4, D5... D9. Set the display area of depth gage at E4-E9, the readings of depth gage are displayed at E4, E5... E9.

	A		C	D	E
1	Project	External diameter1	External diameter2	Length	Depth
2	Dimension and Tolerance	Ф23+0.01/-0.02	Ф21+0.01/-0.02	50±0.04	28±0.05
,	Measuring tool	Micrometer	Micrometer	Caliper	Depth gage
	1	23.010 -	21.008	49.98	28,01
5	2	23.010	21.000	49.98	27,98
	3	22.999	21.000	50	28
,	4	23.007	20.998	50	28
	5	23.000	20.985	50.01	28,01
		23.008	Channel 1	Channel 2	Channel 3

The next data display area is indicated in green

Code	Description	Plug to product	Remark
7315-2	multichannel receiver		 Connected with maximum 8 transmitters, each of them has unique identification code. Text format virtual com port, converted to keyboard format with supplied software (data can be transmitted to EXCEL, WORD etc. and any software which receives keyboard signal) Using EXCEL directional input software, the measurement data of different measuring tools can be transmitted to the specified area in the sheet.
7315-3	single channel receiver		 Connected with 1 transmitter only, transmitter can be changed as needed. No need to install drivers and softwares. Keyboard format (data can be transmitted to EXCEL, WORD etc. and any softwares which receives keyboard signal)
7315-20	transmitter	—61	for digital calipers for digital depth gages for digital depth gages
7315-30	transmitter		for digital three points internal micrometers
7315-40	transmitter		for digital indicators
7315-50	transmitter		for digital thickness gages external caliper gages for digital protractors



106 PCS JIG SET FOR CMM CODE ISY-100









Product	Code	Size (mm)	Quantity	Application
stand	ISY-100-1001	Ø16×30	5	· n
	ISY-100-1002	Ø16×50	5	
	ISY-100-1003	Ø16×100	3	
stand	ISY-100-1004	Ø20×30	5	<u> </u>
	ISY-100-1005	Ø20×50	5	
	ISY-100-1006	Ø20×100	3	
stand with fine adjustment	ISY-100-2001	Ø16×45~60	2	height adjustment: 45~60mm
stand with fine adjustment	ISY-100-2003	Ø20×45~60	2	
horizontal spring stand	ISY-100-4001	_	2	
horizontal screw stand	ISY-100-5001	_	2	H
magnetic stand (magnetic top surface)	ISY-100-7001	Ø20×25	3	
stand for slice parts	ISY-100-8001	~~~~	2	ISY-100-8001 and ISY-100-8002 use cooperatively
clamping stand for slice parts	ISY-100-8002	Ø20×25	1	
clip	ISY-100-1201	_	2	
clip	ISY-100-1301	_	2	
clip stand	ISY-100-1401	Ø6×60	2	
18	ISY-100-1402	Ø6×100	2	
sliding support plate	ISY-100-1801	78×20×10	3	
clamping screw	ISY-100-2301	Ø8×20	6	

Product	Code	Size (mm)	Quantity	Application
vertical square column	ISY-100-3003	30×30×250	2	
screw	ISY-100-2302	Ø8×20	6	
base plate	ISY-600-400200	400×400×12	2 pieces /per set	_
wrench	ISY-100-3701	Ø3.8×70	1	_
wrench	ISY-100-3801	M2.5	1	_
	ISY-100-3802	M5	1	_
	ISY-100-3803	M6	1	_

Product		Code	Quantity	Application
45° stand		ISY-100-9001	2	
V shaped support		ISY-100-1901	2	
V shaped si	4	ISY-100-1902	2	
	79	ISY-100-2701	4 *	
		ISY-100-2702	4 *	
	7	ISY-100-2703	4 *	
support head	Ü	ISY-100-2704	4*	<u> </u>
	0 f	ISY-100-2705	4 *	
	44	ISY-100-2706	4*	
Ů P		ISY-100-2707	4*	
dust cleaner	O _A	ISY-100-3501	1	-
lubricating oil	b	ISY-100-3601	1	-

^{*2} pcs in aluminum, 2 pcs in plastic



TAKE PICTURES

AND VIDEOS

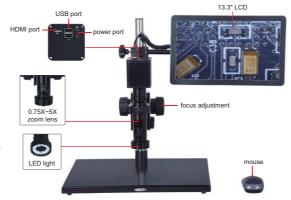
AUTO FOCUS DIGITAL MICROSCOPE (WITH DISPLAY) CODE 5303-AF103





display cross hair (blue/green/red/yellow/black/brown colors)

- 1080P high-definition image
- Auto focus camera
- Take pictures and videos, saved to USB flash disk
- Picture review, picture compare
- Automatic exposure and white balance
- Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red/yellow/black/ brown colors)





AUTO FOCUS



2X auxiliary objective (optional)





1X auxiliary objective (included)

1X camera adapter

SPECIFICATION

Magnification	20X~123X	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Power supply	power adapter	
Dimension (L×W×H)	570×300×430mm	
Weight	6.5kg	

STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adpter	2 pcs



16G USB flash disk



MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary	Specification	Camera adapter			
objective	Specification	0.5X (included)	1X (optional)		
414	Magnification	20~123X	40~246X		
1X (included)	Focus distance	48~84mm	48~84mm		
, , , , , ,	View field	13×7~2.2×1mm	6.3×3.5~1.1×0.5mm		
av.	Magnification	40~246X	80~492X		
2X (optional)	Focus distance	24~42mm	24~42mm		
(1) 11 1 1	View field	6.5×3.5~1.1×0.5mm	3.3×1.8~0.6×0.3mm		

OPTIONAL ACCESSORY

	_
1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
X-Y metal stage	ISM-DL-STAGE1
LED auxiliary illumination	ISM-DL-LED
Coaxial light illumination	ISM-DL-COAXIAL
Auxiliary objective	

AUTO FOCUS DISTANCE

Zoom objective scale	0.75X	1X	1.5X	2X	2.5X	3X	3.5X	4X	4.5X	5X
Auto focus distance	48~84mm	50~78mm	55~73mm	62~71mm	65~70mm	66~70mm	67~70mm	68~70mm	68~70mm	68~70mm

DIGITAL MEASURING MICROSCOPE (WITH DISPLAY)

ATTENTION: PLEASE MAKE CONFOCAL ADJUSTMENT AFTER CHANGING CAMERA ADAPTERS OR AUXILIARY OBJECTIVES

- 1080P high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable

SPECIFICATION

Code	ISM-DL301** (with contour illumination)	
Magnification	15X~100X	
Sensor	1/2" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Power supply	power adapter and 220V, 50/60Hz**	
Dimension (L×W×H)	570×300×430mm	
Weight	6.5kg	

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

TAKE PICTURES ME

MEASUREMENT

BUILT-IN SOFTWARE WITHOUT COMPUTER



ISM-DL301 (with contour illumination)

To be continued



Continued from previous page







2X auxiliary objective (optional)



16G USB flash disk



calibration plate (included)



1X auxiliary objective



0.5X camera adapter (included)

STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
0.5X camera adapter	1 pc	
1X auxiliary objective	1 pc	
Calibration plate	1 pc	
16G USB flash disk	1 pc	
White/black plate	1 pc	
Mouse	1 pc	
HDMI cable	1 pc	
Power adapter	2 pcs	

MEASURING ACCURACY

Objective magnification	Image magnification	Measuring accuracy
0.75X	15X	±8µm
1X	20X	±7μm
1.5X	30X	±6µm
2X	40X	±6µm
2.5X	50X	±6µm
3X	60X	±5µm
3.5X	70X	±5µm
4X	80X	±4µm
4.5X	90X	±4µm
5X	100X	±4µm

SOFTWARE

- Language: English
- Output to Excel
- Edge-detection:





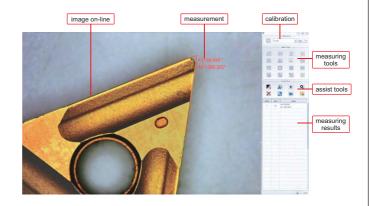


MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

MIAGNIFICATION, FOCOS DISTANCE AND VIEW FIELD					
Auxiliary	Currification	Camera adapter			
objective	Specification	0.5X (included)	1X (optional)		
1X	Magnification	15~100X	30~200X		
(included)	Focus distance	70±2mm	70±2mm		
, ,	View filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm		
av.	Magnification	30~200X	60~400X		
2X (optional)	Focus distance	29±2mm	29±2mm		
(1)	View field	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm		

OPTIONAL ACCESSORY

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
X-Y metal stage	ISM-DL-STAGE1
LED auxiliary illumination	ISM-DL-LED
Coaxial light illumination	ISM-DL-COAXIAL
Auxiliary objective	



■ Measurement tools:

measure length of line or distance between two points

measure angle from horizontal line

measure distance between two parallel lines

measure radius, diameter, girth and area of circle with three points

measure minimum distance between point and circle

between point and line

measure minimum distance between line and circle

measure minimum distance between two circles

T add text

measure length of line or distance between two points in horizontal direction

measure angle from vertical line

measure distance between three parallel lines

measure radius, length and angle of arc

measure radius, diameter, girth and area concentric of circles

measure distance between point and center of circle

measure distance between line and center of circle

measure center distance between two circles

measure radius, diameter, girth and area of circle with two points

measure length of line or distance between two points in vertical direction

measure angle of two lines

measure distance between multiple parallel lines

measure girth and area of polygon

measure length, width, girth and area of rectangle

measure maximum distance between point and circle

measure maximum distance between line and circle

measure maximum distance between two circles

cross hair



DIGITAL MEASURING MICROSCOPES



- Can take pictures and videos
- Supplied with software









SPECIFICATION

Code	ISM-PM200SA	ISM-PM200SB
Magnification	10X~200X	
Focus distance	short focus distance	
Stand	standard universal	
Focus support	included	
Calibration rule	graduation 0.1 and 1mm	
Pixel	2M (resolution: 1600×1200)	
llumination	built-in adjustable LED	
Power supply	USB 2.0 cable (voltage required: 5±0.1V)	





MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10μm
200X	19mm	1.8×1.5mm	8µm

OPTIONAL ACCESSORY

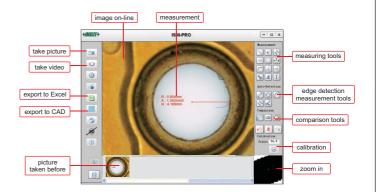
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

SOFTWARE

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measurement tools:
 - measure length of line or distance between two points
 - measure distance between point and line
 - measure distance between two parallel lines
 - measure length of continuous line
 - measure area of rectangle
 - measure radius, girth and area of circle
 - measure radius, length and angle of arc
 - measure distance between two circles
 - measure angle with three points
 - measure angle with two lines
 - A add text
 - add number with circle

■ Edge detection measurement tools:

- detect line automatically, and calculate length
- detect arc automatically, and calculate radius, angle and arc length
- detect two lines automatically, and calculate angle
- detect circle automatically, and calculate radius, girth and area
- detect two parallel lines automatically, and calculate distance

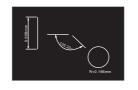


■ Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces.



■ Data export to CAD or Excel:







WIFI DIGITAL MEASURING MICROSCOPE **CODE ISM-WF200**









plastic calibration rule

glass calibration rule (graduation 0.1mm, included)

- Maximum working distance is 5m under WiFi mode
 Can be connected to multiple iPads, Android devices
- or computers at the same time under WiFi mode
- Take pictures and videos
- Supplied with software

SPECIFICATION

Magnification	10X~200X	
Pixel	1.3M (resolution: 1280x1024)	
Illumination	built-in adjustable LED	
Power supply	built-in rechargeable battery	

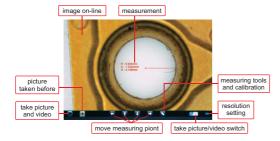
STANDARD DELIVERY

Microscope	1 pc
Base support	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

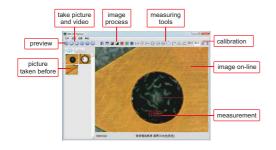
OPTIONAL ACCESSORY

Stand	ISM-PM-STAND
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

1 Software ISM-PAD (for iPad by WiFi)



3 Software ISM-WF Partner (for computer by WiFi)













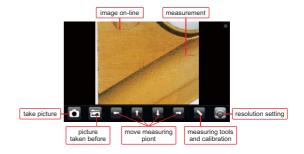




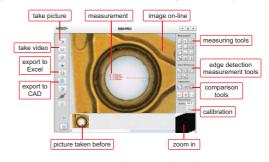
MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10μm
200X	19mm	1.8×1.5mm	8µm

2 Software ISM-APK (for Android devices by WiFi)



4 Software ISM-PRO (for computer by USB cable)





ZOOM STEREO MICROSCOPE CODE ISM-ZS30

SPECIFICATION

5. ±01010		
Optical tube	binocular	
Eyepiece (wide field)	10X (view field: Ø20mm)	
Objective	1X~4.5X (zoom)	
Zoom ratio	1:4.5	
Pupil distance	55~75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	97mm	
Max. workpiece height	147mm	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	260×190×400mm	
Weight	4.3kg	



LED ring light (optional)





STANDARD DELIVERY

_			
	Main unit	1 pc	
	WF 10X eyepiece	2 pcs	
	Ø95mm glass plate	1 pc	
	Ø95mm white/black plate	1 pc	
	Anti-dust cover	1 pc	

OPTIONAL ACCESSORY

OF HOMAL ACCESSORY		
	0.5X	ISM-ZS30-OB05X *
Auxiliary	0.63X	ISM-ZS30-OB06X *
objective	0.75X	ISM-ZS30-OB07X *
	2X	ISM-ZS30-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light		ISM-ZS-RL
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera		ISM-CM63
Camera adapter 0.75X ***		ISM-AD-0D75

 $[\]hbox{\ensuremath{^{\star}}} 0.5$ X, 0.63X and 0.75X auxiliary objectives must be used with ISM-ZS30-ADAPTER

ZOOM STEREO MICROSCOPES (STANDARD TYPE)

SPECIFICATION

Code	ISM-ZS50
Optical tube	binocular
Eyepiece (wide field)	10X (view field: Ø22mm)
Objective	0.8X~5X (zoom)
Zoom ratio	1:6.3
Pupil distance	55-75mm (adjustable)
Diopter adjustment	±5 diopter (two eyepieces)
Working distance of objective	115mm
Max. workpiece height	215mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	290x260x480mm
Weight	4.9kg



LED ring light (optional)



STANDARD DELIVERY

Main unit	1 pc
WF10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc

OPTIONAL ACCESSORY

OF HONAL ACCESSORT				
Auxiliary	0.5X	ISM-ZS50-OB05X *		
objective	2X	ISM-ZS50-OB2X		
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X		
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X		
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X		
LED ring light		ISM-ZS-RL		
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER		
Digital camera for ISM-ZS50T		ISM-CM20, ISM-CM63, ISM-ZS70-S		
Camera adapter 0.5X for ISM-ZS50T ***		ISM-MAS-ADAPTER		

^{*0.5}X auxiliary objective must be used with ISM-ZS30-ADAPTER

^{**}Digital camera must be used with camera adapter 0.75X

^{**}Digital camera must be used with camera adapter 0.5X



ROUGHNESS TESTER CODE ISR-C002















adjustable stand (included)

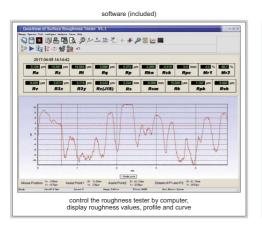




probe cover (included)

■ 21 roughness parameters

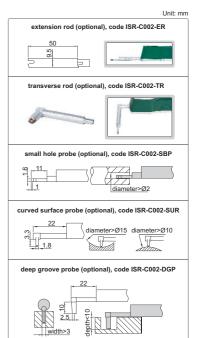
- Display roughness values, profile and curve
 Memory of maximum 100 results
 Automatic power off











SPECIFICATION

<u> </u>	ATION		
Parameters		Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, Rt, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax	
Range		160µm	
Accurac	;y	±10%	
Resolut	ion (Ra)	0.001µm	
	type	inductive	
Probe	stylus radius/angle	5μm/90°	
	stylus material	diamond	
Measuri	ng force	4mN	
Measuri	ng unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Number	of cut-off	1 to 5	
Traverse	speed	0.5mm/s, 1mm/s	
Memory	•	100 measurement results	
Output		USB	
Power		built-in rechargeable battery	
Dimension (L×W×H)		141×55×40mm	
Weight		400g	

STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Adjustable stand	1 pc
Probe cover	1 pc
Software	1 pc
AC/DC adapter	1 pc

OPTIONAL ACCESSORY

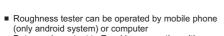
OPTIONAL ACCESSORY		
Extension rod	ISR-C002-ER	
Transverse rod	ISR-C002-TR	
Deep groove probe	ISR-C002-DGP	
Small hole probe	ISR-C002-SBP	
Curved surface probe	ISR-C002-SUR	
Light duty test stand	ISR-C002-STAND1	
Heavy duty test stand	ISR-C002-STAND	
Printer	ISR-C002-PRINTER	
Data transmission cable	ISR-C002-SPC	



ROUGHNESS TESTER (SEPARABLE TYPE) CODE ISR-C300

CAN BE OPERATED BY COMPUTER OR MOBILE PHONE

TOUCH SCREEN



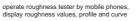
- Data can be output to Excel by connecting with computer via bluetooth or USB cable
- Support bluetooth printer
- 22 roughness parametersMeet ISO, DIN, ANSI, JIS standards
- Display roughness values, profile and curve
- Memory of maximum 100 data and waveform
- Built-in lithium battery, working time more than 50 hours
- Touch screen
- Automatic power off







connect mobile phone via bluetooth (only android system)







roughness tester

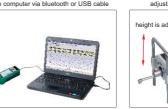


height gage adapter (optional)



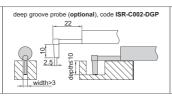
NOTE: Please confirm whether the adapter can fit your height gages.
When using INSIZE height gages, please use the dial test
indicator holder of height gages

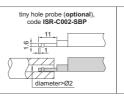


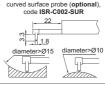


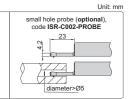


optional probes extension rod (optional), code ISR-C002-ER \triangleright extension rod









SPECIFICATION

Parameters		Ra, Rz, Rq, Rv, Rp, Rs, R3z, R3y, Rt, Rc, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry, Rmax	
Range	X axis	17.5mm	
ixange	Z axis	320µm (-160µm~160µm)	
Accurac	у	±10%	
Resoluti	on (Ra)	0.001µm	
	type	inductive	
Probe	stylus radius/angle	5µm/90°	
	stylus material	diamond	
Measurii	ng force	4mN	
Measurii	ng unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Number	of cut-offs	1~5	
Traverse	speed	0.135mm/s, 0.5mm/s, 1mm/s	
Memory		100 measurement results	
Output		USB and bluetooth	
Power		built-in rechargeable battery	
Dimension (L×W×H)		158×64×52mm	
Weight		400g	

STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Connecting cable (long and short)	1 pc of each
Magnetic stand adapter	1 pc
Adjustable stand	1 pc
Touch pen	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

OPTIONAL ACCESSORY		
Extension rod	ISR-C002-ER	
Small hole probe	ISR-C002-PROBE	
Tiny hole probe	ISR-C002-SBP	
Deep groove probe	ISR-C002-DGP	
Curved surface probe	ISR-C002-SUR	
Bluetooth printer	ISR-C002-PRINTER	
Height gage adapter	ISR-C300-LB1	
Bluetooth receiver	ISR-C300-RECEIVER	
Support for flat surface	ISR-C300-COVER1	
Support for cylindrical surface	ISR-C300-COVER2	

bluetooth printer (optional)



probe and main unit can be combined together



probe support (optional)









ROUGHNESS TESTER CODE ISR-C003







- Unit: µm, µin
- Automatic power off

STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
AC/DC adapter	1 pc

SPECIFICATION

<u> </u>	DI LOII ICATION		
Parameters		Ra, Rz, Rq, Rt	
Range		Ra, Rq: 0.05~15µm Rz, Rt: 0.1~50µm	
Accurac	;y	±10%	
Resolut	ion (Ra)	0.01µm	
	type	piezoelectric	
Probe	stylus radius/angle	10μm/90°	
	stylus material	diamond	
Measuri	ng force	5mN	
Measuri	ng unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Evaluation length		1.25mm for cut off 0.25mm 4mm for cut off 0.8mm 5mm for cut off 2.5mm	
Traverse	speed	0.75mm/s	
Power		built-in rechargeable battery	
Dimension (L×W×H)		106×70×24mm	
Weight		200g	

PORTABLE REFRACTOMETER **CODE ISQ-RM30**





- Quickly measure the concentration of coolant
- Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

SPECIFICATION

or Lon toxtroit	
Measuring range	0~32%
Graduation	0.2%
Dimension	27×40×160mm
Weight	175g



SURFACE ROUGHNESS SPECIMEN SET **CODE ISR-CS130-W**

♦///S/ZE→ PLU5 MADE IN UK

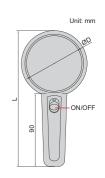


For checking, identifying and specifying the roughness by symbol
 Rust-proof, made of pure Nickel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Flot lanning	0.05, 0.1, 0.2μm	0.55, 1, 1.6µm	2 000
Flat lapping	2, 4, 8µin	υ.55, 1, 1.6μπ	3 pcs
Reaming	0.4, 0.8, 1.6μm	3, 6, 10µm	3 pcs
Realling	16, 32, 63µin	ο, ο, τυμπι	
Plain	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.55, 1, 1.6,	6 pcs
grinding	2, 4, 8, 16, 32, 63µin	3, 6, 10µm	
Horizontal	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8,	6 pcs
milling	16, 32, 63, 125, 250, 500µin	16, 32, 50µm	
Vertical	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8,	6 pcs
milling	16, 32, 63, 125, 250, 500µin	16, 32, 50µm	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8,	6 pcs
Turning	16, 32, 63, 125, 250, 500µin	16, 32, 50µm	

MAGNIFIERS WITH ILLUMINATION





- Powered by 3xAAA batteries (included)

Code	Magnification	Lens diameter (ØD)	L
7513-2	2X	Ø75mm	170mm
7513-4	4X	Ø50mm	145mm



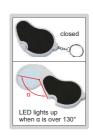
FOLDING MAGNIFIER WITH ILLUMINATION

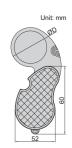
- Resin lens
- Powered by 2xCR1620 batteries (included)
- LED lights up automatically when α is over 130°

Code	Magnification	Lens diameter (ØD)
7514-1	2.5X	Ø45mm













THREE WAYS MAGNIFIER WITH ILLUMINATION









ON/OFF

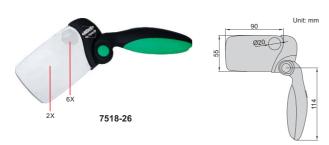
170





Code	Magnification	Lens diameter (ØD)	Lens diameter (Ød)
7512-1	2X/4X	Ø120mm	Ø28mm

MAGNIFIER WITH ILLUMINATION



- Two magnifications
- LED illumination
- Powered by 2 pcs AAA batteries (included)
- Resin lens

Code	Magnification	Lens size
7518-26	2X/6X	90x55mm





FOLDING MAGNIFIER WITH ILLUMINATION



- Resin lens
- Powered by 3xLR927 batteries (included)

	Code	Magnification	Lens diameter (ØD)
1	7515-10	10X	Ø21mm



MAGNIFIER WITH TWO LENSES



- Resin lens
- Interchangeable lenses
- Powered by 3 pcs AAA batteries (included)

Code	Lens number	Magnification	Lens diameter (ØD)
7522-610	2 pcs	6X	37mm
		10X	50mm

MAGNIFICATION GLASSES

- Resin lens
- Interchangeable lenses
 Powered by 3 pcs AAA batteries (included)





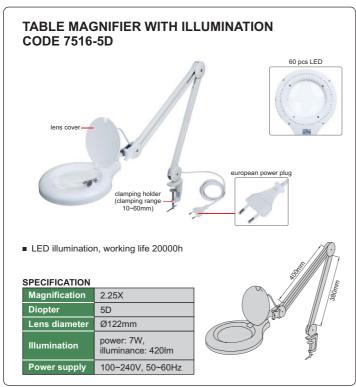


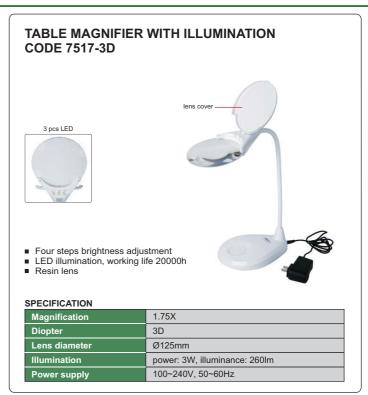




Code	Lens number	Magnification
7523-3D5		1X
	5 pcs	1.5X
		2X
		2.5X
		3.5X













ATTENTION: NOT SUITABLE FOR CASTING WORKPIECES

- Measure the thickness from one side of object, suitable for pipe, tank, etc.
- Applicable material: metal, plastic, glass, nylon, resin, ceramic, ice

SPECIFICATION

Measuring range		0.8~300mm	
Resolution		0.01mm (range<100mm)	
Resolution		0.1mm (range≥100mm)	
Accuracy		±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm	
Transducer	frequency	5MHz	
Hallsuucei	diameter (Ød)	10.8mm	
Minimum size of pipe for measurement		20×1.2mm (diameter × wall thickness)	
Applicable tem	perature	<60°C	
Velocity		1000-9999m/s	
Power supply		2×AAA batteries	
Dimension		114×64×28mm	
Weight		200g	



COATING THICKNESS GAGE CODE 9501-1200

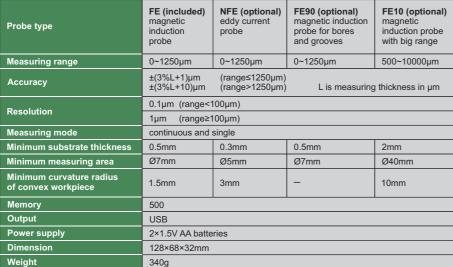
FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES DATA OUTPUT



- Magnetic induction probe (FE) measures the thickness of non-magnetic coating on magnetic substrate Substrate: iron, steel, magnetic stainless steel (not for non-magnetic stainless steel) Coating: zinc, copper, chrome, tin, plastic, powder, paint (not for nickel)

 Eddy current probe (NFE) measures the thickness of non-conductive coating on non-magnetic substrate
- Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing
- Tolerance measurement
- Automatic power off

SPECIFICATION



	probe	рговс	and grooves	with big range	
ring range	0~1250μm	0~1250μm	0~1250μm	500~10000μm	
асу	±(3%L+1)µm ±(3%L+10)µm	(range≤1250µm) (range>1250µm)	L is measuring	thickness in µm	
ition	0.1µm (range<1	00μm)			
ition	1μm (range≥100μm)				
ring mode	continuous and single				
um substrate thickness	0.5mm	0.3mm	0.5mm	2mm	
um measuring area	Ø7mm	Ø5mm	Ø7mm	Ø40mm	
um curvature radius vex workpiece	1.5mm	3mm	_	10mm	
ry	500				
t	USB				
supply	2x1 5\/ \(\(\) \(\) hatta	ries			

1 pc

1 pc

1 pc

1 set

2 pcs

1 pc



100

eddy current probe NFE (**optional**) with zero calibration block



magnetic induction probe FE90 for bores

+INSIZE+



ero calibration block for FE (included)





OPTIONAL ACCESSORY

Data transmission cable
Eddy current probe (NFE) with zero calibration block
Magnetic induction probe (FE90) for bores and grooves
Magnetic induction probe (FE10) with big range



9501-1200-FE10

DATA

OUTPUT

DIGITAL ANEMOMETER CODE 9331-40

Magnetic induction probe (FE)

Zero calibration block for FE probe

Calibration foils (50µm, 100µm, 250µm, 500µm, 1000µm)

STANDARD DELIVERY

1.5V AA battery

USB cable and software

Main unit



software (included), display measurement values and graph, save and output data



■ Measure velocity, flow, temperature and relative humidity

1 pc

- Velocity unit: m/s, km/h,mil/h, ft/m, ft/s, knots
 Flow unit: CMS (cubic meter per second), CMM
- (cubic meter per minute), CFM (cubic feet per minute)
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

9V battery

STANDARD DELIVERY Main unit 1 pc USB cable and software 1 pc



SPECIFICATION

SPECIFICATIO			
	velocity	0.8~30m/s, 1.4~108km/h, 0.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, 0.8~58.3knots	
Measuring range	flow	0~9999CMS, 0~99990CMM, 0~99990CFM	
3	temperature	-20~60°C/-4~140°F	
	relative humidity	0~100%RH	
Accuracy	velocity	\pm (2%+0.5) for m/s, km/h,mil/h, ft/s, knots \pm (2%+50) for ft/m	
Accuracy	temperature	±1.5°C/±2.7°F	
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)	
	velocity	0.01m/s, 0.01km/h, 0.01mil/h, 0.01ft/s, 1ft/m, 0.01knots	
Resolution	flow	0.01CMS, 0.1CMM, 0.1CFM	
Resolution	temperature	0.1°C/0.1°F	
	relative humidity	0.1%RH	
Flowing area	range	0~9.999m²/0~9.999ft²	
Sampling time		0.4s	
Maximum working height		2000m	
Output		USB	
Power supply		9V battery	
Dimension		165×85×38mm	
Weight		200g	



INFRARED THERMOMETER CODE 9120-550



- With maximum reading
- Tolerance measurement Automatic power off



SPECIFICATION

Measuring range	-30~550°C/-22~1022°F
Accuracy	-30~0°C (-22~32°F): ±3°C 0~550°C (32~1022°F): ±(1.5%+2°C)
Resolution	0.1°C/0.1°F
Distance to spot ratio (D:S)	12:1
Emissivity	0.1~1 (adjustable)
Laser type	630~670nm, class II, <1mW
Response time	<0.5s
Power supply	2×1.5V AAA batteries
Dimension	155×110×45mm
Weight	126g (without batteries)

STANDARD DELIVERY

· · · · · · · · · · · · · · · · · · ·		
	Main unit	1 pc
	1.5V AAA battery	2 pcs

DIGITAL MOISTURE METER CODE 9341-50



- Suitable for wood, smooth cement, hard gypsum, mixed mortar, brick, etc.
- Measure moisture, temperature and relative humidity
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modesAutomatic power off

STANDARD DELIVERY

Main unit	1 pc	
Battery (AAA)	2 pcs	

SPECIFICATION

Measuring depth 0~50mm		0~50mm	
	Moisture	0~60%	
Measuring range	temperature	-10~50°C/14~122°F	
90	relative humidity	0~100%RH	
	Moisture	±2%	
Accuracy	temperature	±2%	
	relative humidity	±5%RH	
Resolution	Moisture	0.1%	
	temperature	0.1°C/0.1°F	
	relative humidity	0.1%RH	
Sampling time 0.5s for moisture 1s for temperature and		0.5s for moisture	
		1s for temperature and relative humidity	
Power supp	ly	2×AAA batteries	
Dimension		130×56×29mm	
Weight		206g	

NON-CONTACT DIGITAL TACHOMETER

LASER DISTANCE METERS



- Large display with backlight
- Unit: m, ft, in
- Distance, area, volume and height measurement
- Continuos measuring mode to track maximum and minimum value
- Memory of 99 measurement values
- Automatic power off: laser 20s, main unit 150s



9561-80



SPECIFICATION

Accuracy Resolution

Laser type

Weight

Power supply

Measuring range

Measuring speed

Code





3×AAA batteries, for 4000 measurements



area measurement

9561-40

0.05~40m

0.5 second

175g

1mm, 10mm, 0.1", 0.01ft

635nm, class II, <1mW

height measurement

9561-80

0.05~80m

SPECIFICATION

SPECIFICATION		
Measuring range	50~9999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~99999RPM)	
Measuring distance	50~250mm	
Power supply	4×AAA batteries	
Dimension	155×60×27mm	
Weight	118g	
•		

9964

STANDARD DELIVERY

Dimension (L×W×H)

Main unit	1 pc
Battery (AAA)	3 pcs

120×60×28mm

Automatic power off

CODE 9221-999

reflection sticker (included)

■ Maximum and minimum modes ■ Memory 100 measurement values

OTANDADD DELIVEDY		
STANDARD DELIVERY		
Main unit	1 pc	
Reflection sticker	1 roll	
Battery (AAA)	4 pcs	



CONTACT DIGITAL TACHOMETER CODE 9222-199

- Unit: RPM, m/min, m/sec, ft/min, ft/sec, in/min
- Maximum and minimum modes
 Memory 100 measurement values
 Automatic power off

SPECIFICATION

Measuring range	50~19999RPM	
Accuracy	± (0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~19999RPM)	
Power supply	4×AAA batteries	
Dimension	183×60×27mm	
Weight	122g	

STANDARD DELIVERY

• ·· ·· · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Wheel with 0.1m perimeter	1 pc
Wheel with 6" perimeter	1 pc
Cone cavity head	1 pc
Cone head	1 pc
Extension rod	1 pc
Battery (AAA)	4 pcs









wheel with 6" perimeter (included)



DIGITAL MULTIMETER CODE 9242-ML100

- Data hold
- Display backlight
- Low battery display Safety rating: CAT II 600V





STANDARD DELIVERY

Main unit	1 pc
Probe	2 pcs
9V battery	1 pc

SPECIFICATION

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.5%+3)
Do voltage	600V	1V	±(0.8%+5)
AC Voltage	200V/600V	0.1V/1V	±(1.2%+10)
	200μA/2mA	0.1μΑ/1μΑ	±(1.0%+3)
DC Current	20mA	10μΑ	±(1.0%+5)
DC Current	200mA	0.1mA	±(1.5%+5)
	10A	10mA	±(3.0%+10)
Resistance	200Ω	0.1Ω	±(0.8%+5)
	2kΩ/20kΩ/200kΩ	1Ω/10Ω/0.1kΩ	±(0.8%+2)
	2ΜΩ	1kΩ	±(1.0%+5)
Diode	open circuit voltage 3.0V		
Continuity buzzer	<70±30Ω		
Transistor hFE	measuring range 0~1000		
Power supply	1×9V 6F22/NEDA 1604 battery		

AC DIGITAL CLAMP METER CODE 9243-CA600

- Auto/manual ranging
- Maximum mode Data hold
- Display backlight Work light

- Low battery display
 Auto power off
 Safety rating: CAT III 600V





SPECIFICATION

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+2)
DC voltage	600V	1V	±(1.0%+2)
	200mV	0.1mV	±(1.0%+10)
AC Voltage	2V/20V/200V	1mV/10mV/0.1V	±(1.0%+5)
	600V	1V	±(1.2%+5)
	2A(≤0.5A)	1mA	±(3.5%+20)
AC Current	2A	1mA	±(3.0%+10)
	20A	10mA	±(3.0%+10)
	200A	0.1A	±(2.5%+10)
	600A	1A	±(1.5%+5)
Destatance	$200\Omega/2$ k $\Omega/2$ 0k $\Omega/2$ 00k $\Omega/2$ Μ Ω	$0.1\Omega/1\Omega/10\Omega/0.1k\Omega/1k\Omega$	±(1.2%+2)
Resistance	20ΜΩ	10kΩ	±(2.0%+5)
Diode	open circuit voltage 1.5V		
Continuity buzzer	<60Ω		
Power supply	3×1.5V AAA batteries		

STANDARD DELIVERY

Main unit	1 pc
Probe	2 pcs
1.5V battery	3 pcs



PEN-TYPE DIGITAL MULTIMETER **CODE 9241-ML200**

SPECIFICATION

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V/600V	0.1mV/1mV/10mV/0.1V/1V	±(0.7%+2)
AC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+3)
AC Voltage	600V	1V	±(1.0%+3)
DC Current	20mA/200mA	10μA/0.1mA	±(1.5%+3)
AC Current	20mA/200mA	10μA/0.1mA	±(2.0%+3)
	200Ω	0.1Ω	±(1.0%+3)
Resistance	$2k\Omega/20k\Omega/200k\Omega/2M\Omega$	$1\Omega/10\Omega/0.1k\Omega/1k\Omega$	±(1.0%+1)
20ΜΩ		10kΩ	±(1.0%+5)
Logic level test	<1.5V (green LED on) 1.5~3.5V (green & red LED off) >3.5V (red LED on)		
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω		
Power supply	2×1.5V AAA batteries		

- Auto/manual ranging
- Maximum mode
- Data hold
- Non contact voltage Low battery display
- Auto power off
- Safety rating: CAT III 600V







Main unit	1 pc
Probe	1 pc
Clip	2 pcs
1.5V battery	2 pcs

DIGITAL LEVEL AND SLOPE METER

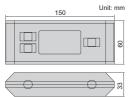
WORKING TEMPERATURE



LEVEL

BUZZER ALARM AT 0° AND 90°







2179-360

- IP54 dust/waterproof
- Used as level and slope meter
- Aluminum frame
- Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft), conversion, backlight
- Two AAA batteries, automatic power off

measure the angle of two separate surfaces step 2	measure slope	sea level
THE WILL STATE OF THE STATE OF		S P
step i	step 1	·

Code	Range	Resolution	Accuracy
2179-360	0-360°	0.05°	at 0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	at others: ±0.2°

DIGITAL LEVEL AND SLOPE METER

WORKING TEMPERATURE -5°C~50°C

DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP

ABSOLUTE LEVEL







BACKLIGHT

MAGNETIC **BOTTOM**

2170-1

- Used as level and slope meter
- Aluminum frame
- Magnetic bottom
- The display flips over when the bottom
- The backlight is on automatically when in use, and automatically off in 15 minutes after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced

 Buttons: ON/OFF, ZERO, absolute
- and incremental measurement
- One AAA battery
 Automatic power off in 5 minutes

	sea level
measure the angle of two separate surfaces	[]
step 1	step 2

Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (= 1.745 mm/m)	at 0°and 90°: ±0.1°; at others: ±0.2°

BLOCK LEVELS (ECONOMIC TYPE)

- V-groove on bottom for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench

				(mm)
Code	Length (L)	Sensitivity	В	С
4903-150A	150mm	0.02mm/m (=0.001°)	40	45
4903-200A	200mm	0.02mm/m (=0.001°)	42	47
4903-300A	300mm	0.02mm/m (=0.001°)	45	50

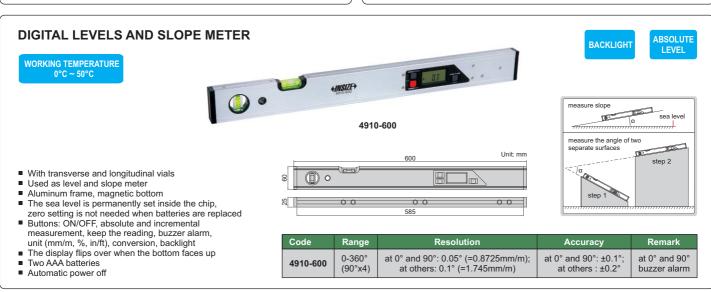








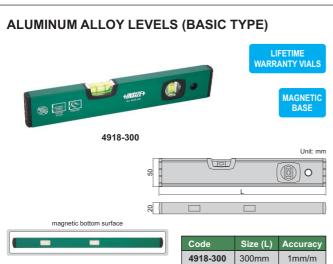














PORTABLE LEEB HARDNESS TESTER (BASIC TYPE) **CODE HDT-LP200**





4918-600

4918-1000

4918-2000

600mm

1000mm

2000mm

1mm/m

1mm/m

1mm/m

- Can change probes
- Dual-coil probe for high accuracy

■ Shock-proof and UV-proof vials

Shock absorbing rubber end caps

■ Working temperature: -15°C~55°C

Magnetic base

- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
- Automatically calculate maximum, minimum and average value
- Save 300 data
- Operating temperature: -10°C~45°C
- According to ASTM A956, DIN 50156, GB/T 17394

OPTIONAL ACCESSORY

OF HONAL ACCESSORT	
Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device E	HDT-LP200-E
Impact device G	HDT-LP200-G
Hardness test block D **	ISH-BHLD
Hardness test block G*	ISH-BHLG
Printer	ISH-LP200-PRINTER
Support rings	see details

^{*} Hardness test block G (ISH-BHLG) is for impact device G (ISH-LP200-G). Hardness test block D (ISH-BHLD) is for all others impact devices.





SPECIFICATION

Resolution	1HLD/1HV/1HB/0.1HRC/ 0.1HRB/0.1HRA/0.1HS/1SGM
Accuracy	±6HLD (when HLD=800)
Measuring range	HL 100-960/HRC 0.9-79.2/HRB 1-140/ HB 1-1878/HV 1-1698/HS 0.5-1370/ HRA 1-88.5/SGM (rm) 1-6599N/mm²
Power supply	2xAA battery
Dimension	127×67×30mm
Weight	240g

STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc







APPLICABLE WORKPIECE								
Impact device		DC	С	D	D+15	DL	Е	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	2kg	2kg	5kg
coupled on plate		0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	3mm	10mm



PORTABLE LEEB HARDNESS TESTER (BASIC TYPE) **CODE HDT-L411**

- Impact device D
- Universal testing angle, no need to set impact direction
 Dual-coil probe, high accuracy
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)

1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB,

HL100-960, HRC1-74.7, HRB1.2-140,

minimum radius of curved surface: 30mm maximum roughness (Ra): 2µm

HS4-112, HRA7-88.5, SGM (rm) 118-3315N/mm²

5kg (direct measurement)

0.05kg (coupled on plate)

2kg (on solid support)

0.1HRA, 0.1HS, 1SGM

±6HLD (when HLD=800)

HB28-1027, HV45-1230

minimum thickness: 5mm

minimum weight

1xAAA battery

148×45×21mm

- Dual value display, shows both Leeb and converted hardness
 High contrast digital LCD display
- Can choose large font display
- Automatically calculate maximum, minimum, average value
- Connected to PC via USB
- Save 999 data

SPECIFICATION

Resolution

Accuracy

Measuring

Applicable workpiece

Power supply

Dimension Weight

Output

- Operating temperature: -20°C~45°C
 According to ASTM A956, DIN 50156, GB/T 17394

USB















STANDARD DELIVERY

1 pc
1 pc
1 pc
1 pc
1 pc

OPTIONAL ACCESSORY

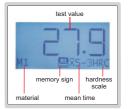
OI HOUNE MODE COOK!					
Support rings	see details				
Hardness test block D	ISH-BHLD				







large font display



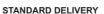
Software (included), upload the memory to PC, print and send to EXCEL



PORTABLE HARDNESS TESTER **CODE ISH-PHB**

105g

- Based on Leeb (HLD), converted to Vickers (HV),
 Brinell (HB), Rockwell (HRC and HRB),
 Shore (HS) and tensile strength (MPa)
- Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via bluetooth
- Automatic power offAccording to ASTM A 956



Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

OPTIONAL ACCESSORY	
Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD







hardness test block D



small support ring



SPECIFICATION			
Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HLD (when HLD=8	00)	
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date		
Output	bluetooth		
Applicable	minimum weight	5kg	
		2kg (on solid support)	
		0.1kg(coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughness (Ra): 1.6μm		
Power supply	3×AAA batteries		
Dimension	150×84×28mm		
Weight	200g		



MANUAL ROCKWELL HARDNESS TESTER (BASIC TYPE) **CODE HDT-RW160**

SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N (10kg)
Test force	588N (60kg), 980N (100kg), 1471N (150kg)
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Max. workpiece depth	135mm (from the center of indenter)
Dimension	466×238×630mm
Weight	70kg

STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Ø1.5875mm steel ball	5 pcs
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc





INSPECTION CERTIFICATE











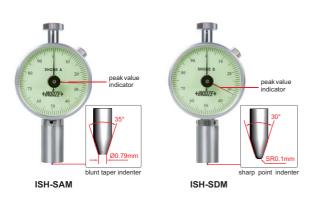
V-type anvil (included) for cylinders with diameter Ø4~60mm

small V-type anvil (optional) for cylinders with diameter Ø2~4mm

OPTIONAL ACCESSORY

Hardness test block HRA80~88	ISH-BHRA
Hardness test block HRB85~95	ISH-BHRB
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block HRC35~55	ISH-BHRC2
Hardness test block HRC60~70	ISH-BHRC3
Small V-type anvil	ISH-SMALLANVIL

SHORE DUROMETERS



- According to ISO868, ISO7619, ASTM D 2240
 With peak value indicator
 Optional accessory: test stand ISH-STAC and ISH-STD



SPECIFICATION

Code	ISH-SAM	ISH-SDM	
Scale	Shore A	Shore D	
Application	natural rubber, soft elastomer, etc.	hard elastomer, plastic, hard rubber, etc.	
Measuring range*	10~90HA	20~90HD	
Graduation	1HA	1HD	
Indenter protrusion	2.5mm		
Dimension	115x60x25mm		
Net weight	160g		

*Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD

FORCE GAGES



- Push and pull test Peak (max.) or
- tracking mode













ISF-F500

pull clamp (included) extension rod (included)

SPECIFICATION

Code		ISF-F50 ISF-F100 ISF-F200 ISF-F300 ISF		ISF-F500		
Capacity	N	50	100	200	300	500
Сараспу	kgf	5	10	20	30	50
Graduation	N	0.25	0.5	1	2	2.5
Accuracy		±1% (of load capacity)				

STANDARD DELIVERY

STANDARD DELIVERS		
Main unit	1 pc	
Push tip	4 pcs (flat, V-type, knife-edge, point)	
Pull clamp	1 pc	
Extension rod	1 pc	

OPTIONAL ACCESSORY

Test stand ISF-MT500



DIGITAL FORCE GAGES





- Push and pull test
- Units: N, gf, kgf, ozf, lbf
- 500 memories
- Automatic power off
- Metal case
- LCD display with backlight
- The display flips over when the bottom faces up
- Overload alarm









ISF-1DF100

SPECIFICATION

OI LOII IOATION					
Code	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000
Load capacity (N)	10	50	100	500	1000
Resolution (N)	0.01	0.01	0.1	0.1	1
Accuracy	±0.3% (of load capacity)				
Measuring mode	tracking, peak (max.), tolerance testing				
Power supply	built-in rechargeable battery				
Dimension	150×73×33mm				
Weight	450g				







extension ro

STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
USB cable and software	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

OPTIONAL ACCESSORY

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

DIGITAL TORQUE WRENCHES

OPTIONAL ACCURACY: CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2% ONLY FOR RANGE 6~850N.m





- Clockwise and counter-clockwise operation

- Unit: N.m, in.lb, ft.lb, kg.cm
 Peak and track working mode
 Target torque value can be set, with audible and visible alarm:
 - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
 - Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle ■ With damp record
- With overload record (once the torque reaches 110% of the maximum range)

ckwise/counter-clockwise switch calibration port LCD display red alarm LED square driver green alarm LED IST-W135A

SPECIFICATION

SPECIFICATION	PECIFICATION							
Code	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight	
IST-W30A	6~30N.m		0.01N.m	1/4"		390mm	830g	
IST-W135A	27~135N.m	clockwise: ±2%	0.1N.m	3/8"		415mm	950g	
IST-W200A	40~200N.m	counter-clockwise: ±3%	0.1N.m	1/2"	2×AA batteries	530mm	1.4kg	
IST-W340A	68~340N.m		0.1N.m	1/2"		650mm	1.6kg	
IST-W500A	100~500N.m	clockwise: ±2.5%	0.1N.m	3/4"		950mm	2.1kg	
IST-W850A	170~850N.m	counter-clockwise: ±3.5%	0.1N.m	3/4"		1220mm	2.55kg	

OPTIONAL ACCESSORY

OF HONAL ACCESSORT					
Calibration cable	IST-W-CABLE				



TORQUE WRENCHES

INSPECTION CERTIFICATE

- According to DIN ISO 6789, ASME B107.300
 All-metal construction, sturdy and durable



IST-9WM335

SPECIFICATION

Code	IST-9WM30	IST-9WM60	IST-9WM100	IST-9WM200	IST-9WM335	IST-9WM500	IST-9WM800	IST-9WM1000
Range (clockwise)	6~30N.m	10~60N.m	20~100N.m	40~200N.m	65~335N.m	100~500N.m	160~800N.m	200~1000N.m
Accuracy	±6% (<10N.m) ±4% (≥10N.m)	±4%	±4%	±4%	±4%	±4%	±4%	±4%
Graduation	0.1N.m	0.25N.m	0.5N.m	1N.m	1N.m	2.5N.m	4N.m	5N.m
Square driver (D)	3/8"	3/8"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"
Length	318mm	388mm	443mm	468mm	528mm	855mm	1055mm	1055mm
Weight	820g	960g	1040g	1160g	1300g	5000g	5900g	5900g

DIAL TORQUE WRENCHES

ACCURACY ±3%



- Clockwise and counter-clockwise operation According to DIN ISO 6789, ASME B107.300





SPECIFICATION

Code	IST-DW3D5	IST-DW9	IST-DW18	IST-DW35	IST-DW70	IST-DW140	IST-DW240	IST-DW350
Range	0.7~3.5N.m 6~30in.lb	1.8~9N.m 15~75in.lb	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb	48~240N.m 35~175ft.lb	70~350N.m 50~250ft.lb
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
Graduation	0.05N.m 0.5in.lb	0.1N.m 1in.lb	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb	3N.m 2.5ft.lb	2.5N.m 2.5ft.lb
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"	1/2"	1/2"
Length	254mm	254mm	254mm	254mm	378mm	546mm	546mm	546mm
Weight	480g	480g	480g	480g	820g	1300g	1300g	1300g

WEIGHING SCALES (HIGH PRECISION)

- LCD display, with backlight
- Zero-setting, subtracting tare value
 Overload alarm
 Automatic power off

SPECIFICATION

OI LOII IOATION						
Code	8001-6	8001-15	8001-30	8001-6D	8001-15D	8001-30D
Maximum capacity	6kg	15kg	30kg	6kg	15kg	30kg
Minimum capacity	4g	10g	20g	4g	10g	20g
Division	0.2g	0.5g	1g	0.2g	0.5g	1g
Verification interval	2g	5g	10g	2g	5g	10g
Output	no RS232					
Operating temperature	-10~40°C					
Power	rechargeable battery (6V/3.2Ah), power adapter (12V/500mA)					
Dimensions of pan	263×204	mm				

OPTIONAL ACCESSORY (for scales with RS232)

OF HONAL ACCESSORT (IOI Scales WILLINGS232)					
Printer	8001-PRINTER				





COUNTING SCALES

- LCD display, with backlight
 Zero-setting, subtracting tare value, counting, accumulation, checking alarm
- Overload alarm

SPECIFICATION

Code	8101-6	8101-15	8101-30	8101-6D	8101-15D	8101-30D
Maximum capacity	6kg	15kg	30kg	6kg	15kg	30kg
Minimum capacity	4g	10g	20g	4g	10g	20g
Division	0.2g	0.5g	1g	0.2g	0.5g	1g
Verification interval	2g	5g	10g	2g	5g	10g
Output	no RS232					
Operating temperature	-10~40°C					
Power	rechargeable battery (6V/3.2Ah), power adapter (12V/500mA)					
Dimensions of pan	263×204	mm				

OPTIONAL ACCESSORY (for scales with RS232)

8001-PRINTER



ELECTRONIC BALANCES

- Automatic zero when power on
- Unit: g (gram), ct (carat), ozt (troy ounce)
 Weighing, counting, taring
 Overload alarm

- Data output

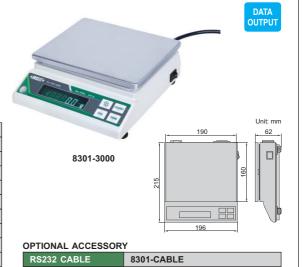


calibration weight (included in 8301-300, 8301-600 and 8301-1200)



(included in 8301-300, 8301-600 and 8301-1200)

Code	8301-300	8301-600	8301-1200	8301-3000	8301-6000	
Maximum weighing	300g	600g	1200g	3000g	6000g	
Minimum weighing	0.2g	0.2g	0.2g	2g	2g	
Resolution	0.01g	0.01g	0.01g	0.1g	0.1g	
Weighing pan size	Ø135mm		190×160mm	90×160mm		
Verification scale interval	10d					
Working temperature	0~40°C					
Working humidity	≤80% RH					
Power supply	power adapter					
Dimension (L×W×H)	215×196×6	2mm				



PLATFORM SCALES





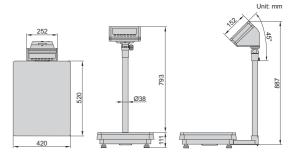
printer (optional)

- LCD large screen display with LED backlight
- Weighing, overweight alarm, counting, keyboard lock, accumulating, auto zero and animal scale
- Units: kg, g, lb, oz



8501-AL150

OPTIONAL ACCESSORY



SPECIFICATION					
Code	8501-AL60	8501-AL150	8501-AL300		
Maximum capacity	60kg	150kg	300kg		
Minimum capacity	100g	200g	400g		
Division	5g	10g	20g		
Verification interval	5g	10g	20g		
Operating temperature	-10~40°C				
Material	platform: stainless steel, base: die-cast aluminum				
Dimension of platform	420×520mm				
Power	rechargeable lead acid battery (6V/4Ah)				
Output	RS232				
Weight	18.3kg				



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Inspection Certificate										
Product name		Digital Caliper		Traceable to	USA NIST No.821/279484-10					
Code No.		1108-150			Germany DKD No.D-K-15190-01-00					
Measuring range		0-150mm / 0-6" 0.01mm / 0.0005"		Inspector	Daiel					
Resolution Serial No.		0.01mm / 0.0005" 0910120004		Judgement	Passed					
Standard temperature		0910120004 20°C / 68°F		Anogement	1 mased					
Standard temp	erature	20 C / 66 F	Unit: inch				Unit: mn			
Measuring	Permissible	Error		Measuring	Permissible	Error				
Length	Error	External	Internal	Length	Error	External	Internal			
0.4 DIA	+0.0005 -0.0010	1	0.0005	Ф10	+0.01	1	0.01			
2	±0.0010	-0.0005	- 1	50	±0.02	-0.01	- 1			
4		-0.0005	- 1	100		-0.01	- 1			
6	±0.0015	-0.0010	1	150	±0.03	-0.02	- 1			
8		7	1	200		1	- 1			
10		1	1	250		1	- 1			
12	1	- /	- /	300	1	1	1			

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