



OPERATION INSTRUCTION

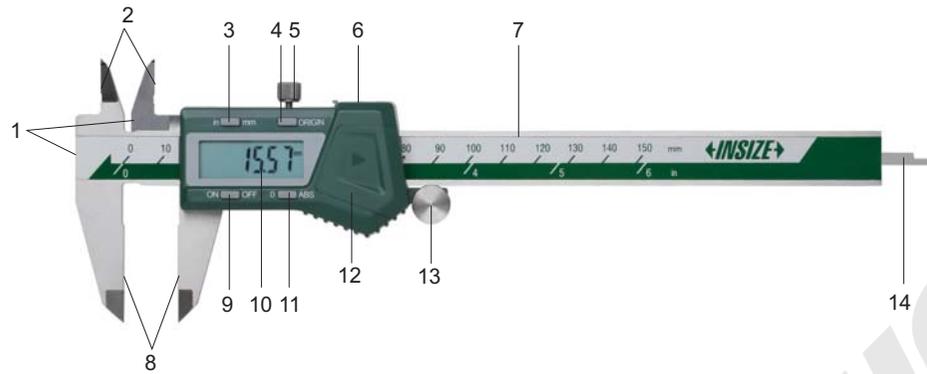
Digital caliper

Attention:

This caliper is not waterproof. If the sticker contacts the coolant or other reagents, it will cause incorrect or confused reading. Coolant or other reagents cannot be removed by ethanol, WD40 can be used to remove.

Resolution: 0.01mm/0.0005"

Accuracy: ±0.03mm/0.0012"

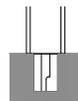
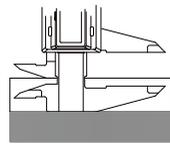
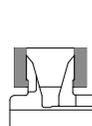
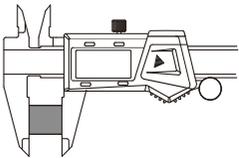


- 1-Step measuring faces
- 2-Internal measuring jaws
- 3-"mm/in" button
- 4-"ORIGIN" button
- 5-Locking screw
- 6-USB output
- 7-Beam

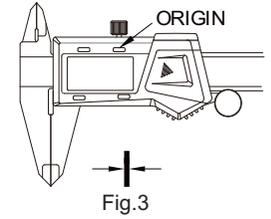
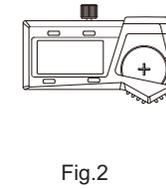
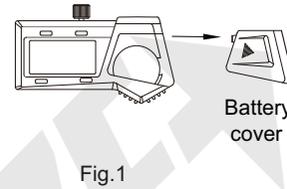
- 8-External measuring jaws
- 9-"ON/OFF" button
- 10-LCD display
- 11-"ABS/0" button
- 12-Battery cover
- 13-Thumb roller
- 14-Depth measuring bar (type R is round depth bar)

1. The product is an absolute system with low power consumption and long battery life.
2. The caliper is not waterproof. The reading may not be correct if there is coolant or other liquid on caliper. The measuring methods are following:

External measurement Internal measurement Step measurement Depth measurement



3. Install battery:
 - Remove battery cover(Fig.1).
 - Put battery into battery house, the positive side of battery(+) should face out(Fig.2).
 - Close the battery cover.
 - Close the jaws, long press "ORIGIN" to set zero(Fig.3).



4. Button:
 - in/mm---Metric and inch conversion
 - ORIGIN---Long press to set zero
 - ON/OFF---Power on/Power off
 - ABS/0---Short press to enter INC(relative measurement) mode, short press it to set relative zero. Long press to return ABS(absolute measurement) mode
5. Please check zero before use, clean the measuring faces with soft cloth, then close the external jaws, display shows "0.00", otherwise long press "ORIGIN" to set zero before measurement.
6. To get accurate measurement, it is necessary to control the force. During measurement, please always apply constant and proper force on the caliper. The measuring jaws should hold the workpiece and can still slide on the workpiece.
7. Automatic power off in about five minutes. Press "OFF/ON" button or move the digital unit to turn on display after automatic power off.
8. One battery can last for one year use. If there is battery symbol flickering on display, battery voltage is too low, please replace battery. If caliper is not be used for a long time, please remove the battery. Otherwise, liquid may leak from the battery and damage the caliper.
9. If digits do not change when buttons are pressed, take out battery and put it back after 1 minute.
10. Optional accessories: data output cable (code7302-22), wireless transmitter (code 7315-22).

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