

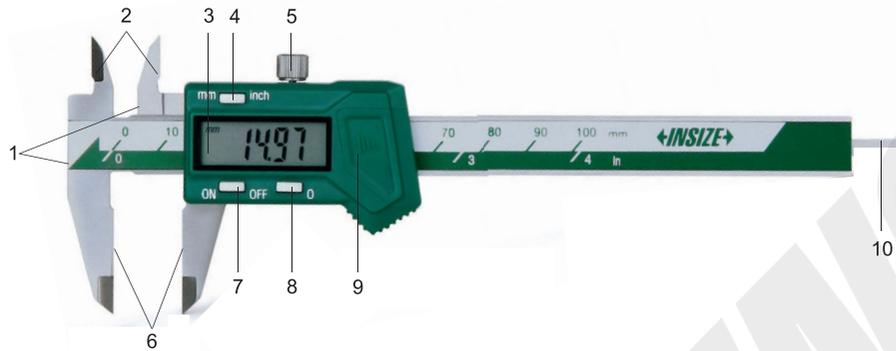


OPERATION INSTRUCTION

Mini Digital Caliper

Attention: This caliper is not waterproof. If there is coolant liquid on the sticker, the reading may be incorrect. Please clean the sticker with dry cloths. If the problem is not solved, please use WD40 to clean the sticker.

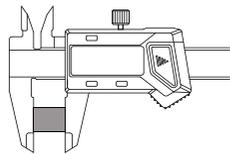
Resolution: 0.01mm/0.0005"
Accuracy: ±0.02mm/±0.001"



- 1-Step measuring faces
- 2-Internal measuring jaws
- 3- LCD display
- 4-'mm/inch' button
- 5- Locking screw

- 6-External measuring jaws
- 7-'ON/OFF' button
- 8-'0' button
- 9- Battery cover
- 10- Depth measuring bar

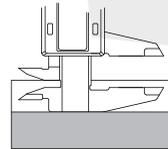
1. The measuring methods are following:



External measurement



Internal measurement



Step measurement



Depth measurement

2. Install battery:

- Remove the battery cover (fig.1)
- Put SR44 or LR44 battery into battery house, the positive side of battery (+) should face out (fig.2)
- Close the battery cover (fig.3)

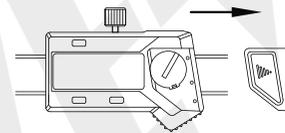


fig.1

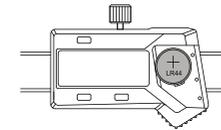


fig.2

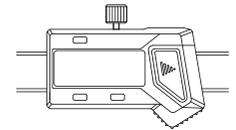


fig.3

3. Buttons:

- mm/in---mm and inch conversion
- ON/OFF---turn on/off
- 0---set zero

4. Before use, clean the measuring faces with soft cloth, then close the external jaws, press '0' to set zero. The caliper should be checked regularly to make sure that it is properly zero set.

5. To get accurate measurement, it is necessary to control the force. During measurement please always apply constant and proper force on the caliper. The measuring iaws should "hold" the workpiece and can still 'slide' on the workpiece.

6. Automatic power off about twenty minutes. Press any button or move the digital unit to turn on display.

7. One battery can last for one year use. When the battery is running out, digits will flash, please replace battery. If caliper is not be used for long time, please remove the battery. Otherwise, liquid may leak from the battery and damage the caliper.

8. Working temperature is 0~40°C/32~104°F, relative humidity should not exceed 80%.

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