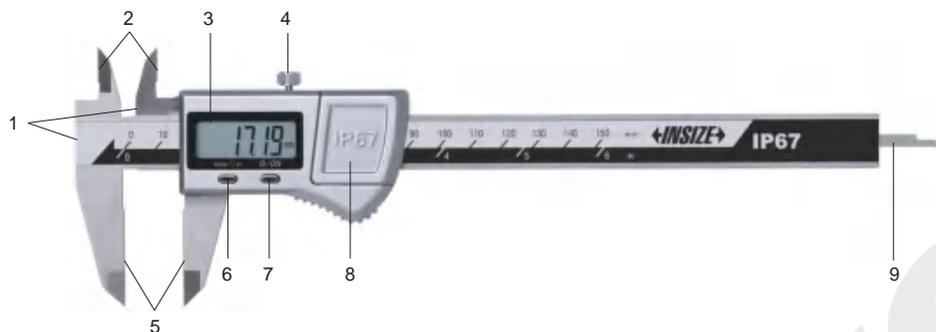




OPERATION INSTRUCTION

IP67 Waterproof Digital Caliper

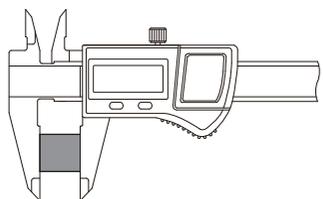
Code	Range	Resolution	Accuracy
1115-150	0-150mm/0-6"	0.01mm/0.0005"	±0.03mm
1115-200	0-200mm/0-8"	0.01mm/0.0005"	±0.03mm
1115-300	0-300mm/0-12"	0.01mm/0.0005"	±0.03mm



- 1-Step measuring faces
- 2-Internal measuring jaws
- 3-LCD display
- 4-Locking screw
- 5-External measuring jaws

- 6-'mm/in' button
- 7-'0/ON' button
- 8-Battery cover
- 9-Depth measuring bar

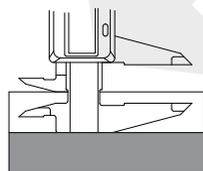
1.The measuring methods are following:



External measurement



Internal measurement



Step measurement



Depth measurement

2. Install battery:

- Screw out the locking screw, remove the battery cover (fig.1)
- Put CR2032 battery into battery house, the positive side of battery (+) should face out(fig.2)
- Close the battery cover, screw in the locking screw



fig.1

locking screw



fig.2

positive

3. Buttons:

- mm/in---mm and inch conversion
- 0/ON---short press to set zero, long press to display 'OFF' and turn off

4. Please check zero before use, clean the measuring faces with soft cloth, then close the external jaws, display shows "0.00", otherwise short press '0/ON' to set zero before measurement.

5. To get accurate measurement, it is necessary to control the force. During measurement, please always apply constant and proper force on the caliper. The measuring jaws should 'hold' the workpiece and can still 'slide' on the workpiece.

6. Automatic turn off about five minutes. Press '0/ON' button to turn on display.

7. One battery can last for one year use. When the battery is running out, digits will flash, please replace battery. If caliper is not be used for long time, please remove the battery. Otherwise, liquid may leak from the battery and damage the caliper.

8. Working temperature is 0~40°C/32~104°F

MN-1115-E

V0