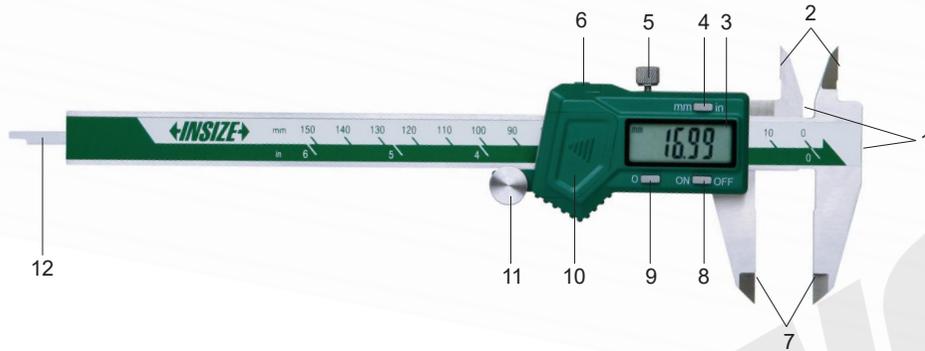# OPERATION INSTRUCTION

Left Hand Digital Caliper

Attention:This caliper is not waterproof. If there is coolant liquid on the sticker, the reading may be incorrect. Please clean the sticker with dry cloths. If the problem is not solved, please use WD40 to clean the sticker.
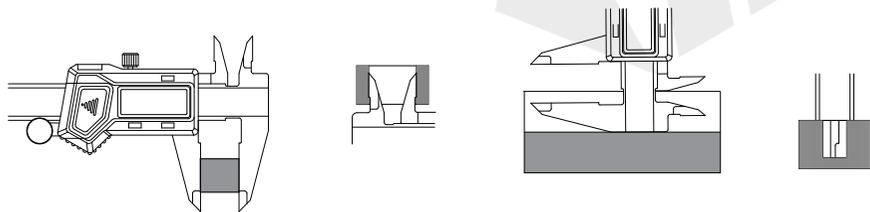
Resolution: 0.01mm
Accuracy: ±0.03mm

1-Step measuring faces	7-External measuring jaws
2-Internal measuring jaws	8-'ON/OFF' button
3-LCD display	9-'0' button
4-'mm/in' button	10-Battery cover
5-Locking screw	11-Thumb roller (not for code with suffix 'W')
6-Data output	12-Depth measuring bar

1. The measuring methods are following:

External measurement   Internal measurement   Step measurement   Depth measurement

2. Install battery:

---Remove the battery cover (fig.1)
---Put CR2032 battery into battery house, the positive side of battery (+) should face out (fig.2)
---Close the battery cover

fig.1

fig.2

3. Buttons:
   mm/in---mm and inch conversion
   ON/OFF---turn on/off
   0---set zero

4. Before use, clean the measuring faces with soft cloth, then close the external jaws, press '0' to set zero. The caliper should be checked regularly to make sure that it is properly zero set.

5. To get accurate measurement, it is necessary to control the force. During measurement, please always apply constant and proper force on the caliper. The measuring jaws should 'hold' the workpiece and can still 'slide' on the workpiece.

6. Automatic power off about 20 minutes. Press any button or move the digital unit to turn on display.

7. Optional accessory: data output cable (code 7315-22,7302-22).

8. One battery can last for one year use. When the battery is running out, digits will flash, please replace battery. If caliper is not be used for long time, please remove the battery. Otherwise, liquid may leak from the battery and damage the caliper.

9. Working temperature is 0~40°C/32~104°F, relative humidity should not exceed 80%.

MN-1130-E

V4