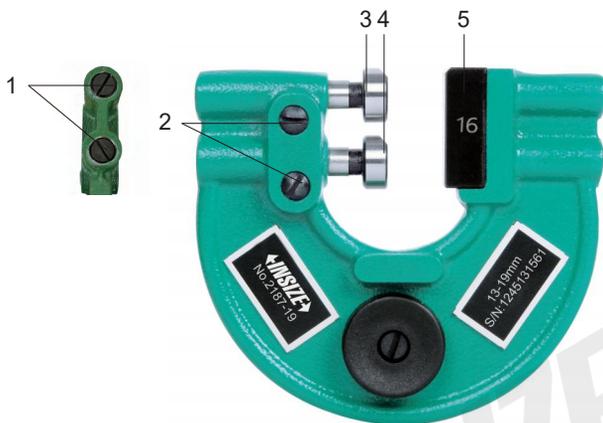




OPERATION INSTRUCTION

Adjustable Snap Gauge



- 1-Adjusting screw
- 2-Locking screw
- 3-Movable anvil of Go gage
- 4-Movable anvil of NoGo gage
- 5-Fixed anvil

1.The product is used as Go/NoGo gage by setting upper and lower limits

2. Setting of Go/NoGo gage:

- Loosen the locking screw and lightly tap the head of the locking screw.
- Put in the gage block, and after the measuring surface is close to the fixed anvil, turn the adjusting screw to make the movable anvil of NoGo gauge coincide with the other measuring surface of the gage block.
- Tighten the locking screw.
- The setting of the Go gage is the same as above.

3. Measurement:

- During measurement, ensure that the gage and the measured surface of the workpiece are clean. Burrs and other sundries are not allowed, which will lead to measurement error.
- Put the measured workpiece into the Go gage to pass, and stop at the NoGo gage, that is, the workpiece to be measured is qualified

4. If the product is not used for a long time, it shall be oiled for protection.

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