



# OPERATION INSTRUCTION

## Digital Thickness Gage

Range: 0-25.4mm/0-1"

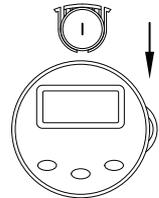
Resolution: 0.01mm, 0.001", 1/64"

Accuracy: 0.05mm

Repeatability: 0.02mm



1. Install battery: remove battery cover, install CR2032, the battery negative should face up.
2. Buttons  
'UNIT' ---short press, 0.01mm、0.001"、1/64" resolution switch;  
'ZERO' ----short press, power on/zero; long press, power off;  
'HOLD' ----short press, data hold.
3. Before measuring, the thickness gage should be calibrated. wipe the upper and lower points with a clean soft cloth.move the movable jaw to make the upper and lower points of the thickness gage merge, and press the 'ZERO' button to set the zero position to complete the zero position calibration.
4. When measuring the thickness, clamp the thickness gage to the workpiece to be measured, gently swing the thickness gage to find the minimum value, and read the measurement result from the gage display.  
Pay attention to control the measuring force, it should not be too large.
5. Do not operate too hard, so as not to damage the product.After use, oil the points to protect it from rust.
6. If the protractor is not be used for a long period of time, please remove the battery and take rust preventive oil.  
Note: When the battery power is low, the displayed value of the thickness gage will be wrong or even random numbers, at this time, please replace the battery in time and recalibrate to use.



MN-2710-C/E

V0