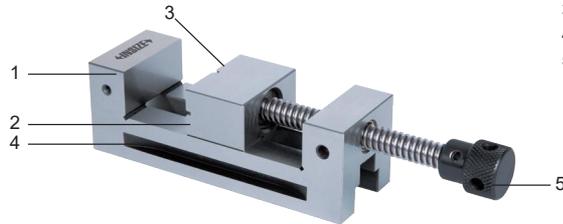
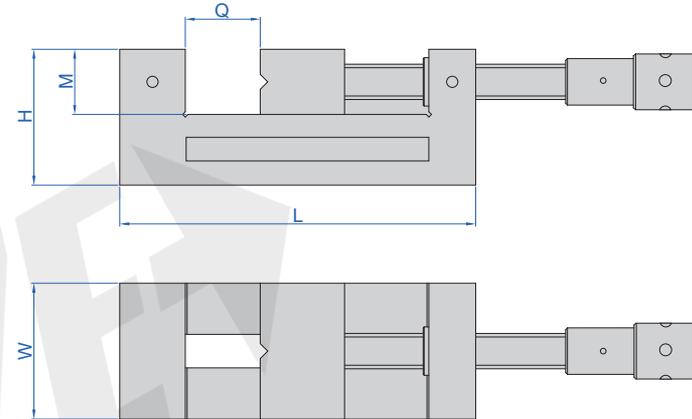


Parallelism: 5 $\mu$ m/100mm  
 Squareness: 5 $\mu$ m/100mm



- 1-Regular jaw
- 2-Movable jaw
- 3-Cross V-groove
- 4-Mounting slot
- 5-Jaw adjusting screw rod



(mm)

Code	Jaw opening (Q)	Jaw width (W)	L	H	M
6520-36	0-36	38	115	48	25
6520-67	0-67	50	150	50	25
6520-87	0-87	63	185	63	32
6520-102	0-102	73	205	70	35
6520-1021	0-102	80	215	80	40
6520-127	0-127	88	245	80	40
6520-1271	0-127	100	255	90	45
6520-162	0-162	125	295	100	50
6520-175	0-175	150	315	100	50
6520-200	0-200	200	350	110	55

1. For milling, drilling and grinding machines to clamp workpieces for cutting.

2. Use:

---Wipe the bottom of the vise and the machine tool work surface, place the vise on the machine tool table, and mount it with the fixed plate, bolts and nuts.

---Turn the jaw adjusting screw rod counterclockwise to move out the movable jaw, put in the cleaned workpiece, and turn the jaw adjusting screw clockwise to clamp it.

Note: The cross V-groove is suitable for clamping cylindrical workpieces.

3. Cautions:

---The surface of the workpiece to be machined must be higher than the jaws, if not, it is recommended that raise the workpiece with parallels.

---In order to firmly clamp and prevent loosening, please clamp the flat side of the workpiece.

---When clamping the less rigid workpieces, the clamping area of the workpiece should be solidly padded and supported first to prevent deformation.