

Caution: The zero setter should be aligned with the center of the instrument during calibration and use (Fig.2)

Accuracy: 0.02mm
Force: 9N(50mm)

- 1-Transport lock
- 2-Anvil
- 3-Reference surface
- 4-Locking screw
- 5-Dial indicator
- 6-Base
- 7-Zero set surface

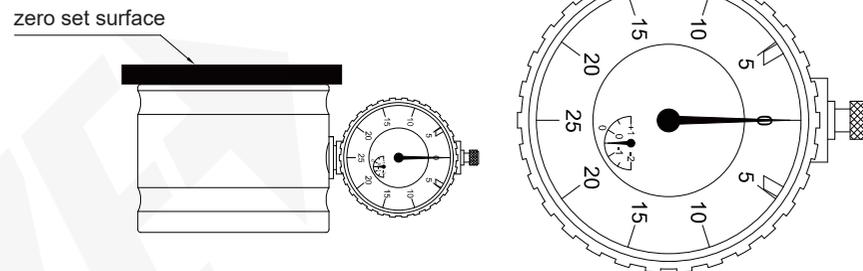


Fig.1

3. Measuring:
Move cutting tool to contact anvil surface, pointers of dial indicator start turning until short pointer points 0 and long pointer points 0, the cutting tool is now 50mm above the base.

1. Before use, clean anvil, reference surface, base, surface of object with soft cloth.

2. Zero check:

- Release transport lock, press anvil to check anvil and dial indicator
- Press zero set surface to make anvil surface and reference surface to the same level, dial indicator shows that long pointer points 0, short pointer points -0.5 (Fig.1)
- If the deviation is small, turn the bezel to zero; if the deviation is large, release locking screw and adjust dial indicator to zero

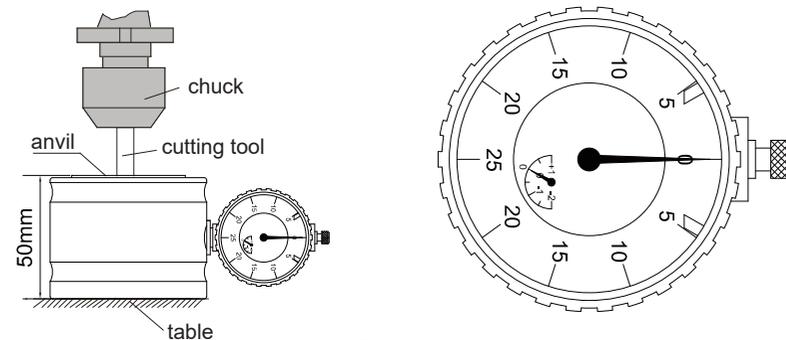
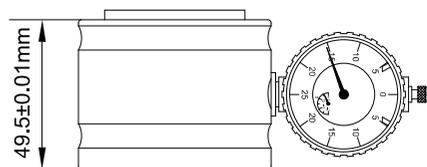


Fig.2