



OPERATION INSTRUCTION

DIGITAL ZERO SETTING

Caution: The zero setter should be aligned with the center of the instrument during use. The accuracy is ensured within $\varnothing 10\text{mm}$ of the center (Fig.2).

Accuracy: $\pm 10\mu\text{m}/0.0004''$
Force: 10N (at 50mm)



- 1-Anvil
- 2-Reference surface
- 3-'ZERO' button
- 4-Magnetic base
- 5-Battery cover
- 6-'mm/in' button
- 7-Setting rod



Fig.1

4. Measuring:

Move cutting tool to contact anvil surface, the display is changing. When approaching $0 \pm 0.005\text{mm}$, the backlight will light up automatically. The distance between the cutting tool and the worktable is 50 mm, when the display changes to 0 (Fig. 3)

1. Before use, clean anvil, reference surface, base, surface of object with soft cloth.
2. Buttons:
 - ⊖/ZERO --- short press to power on or power off. Long press (6s) to Zero.
 - mm/in --- mm and inch conversion
3. Zero check:
 - Release transport lock, press anvil to check anvil and dial indicator are intact.
 - Press setting rod to make anvil surface and reference surface on the same level, long press ⊖/ZERO button, the display is set zero and backlight lights up (Fig.1).

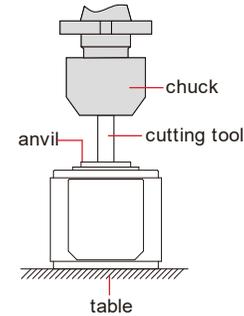


Fig.2



Fig.3

